

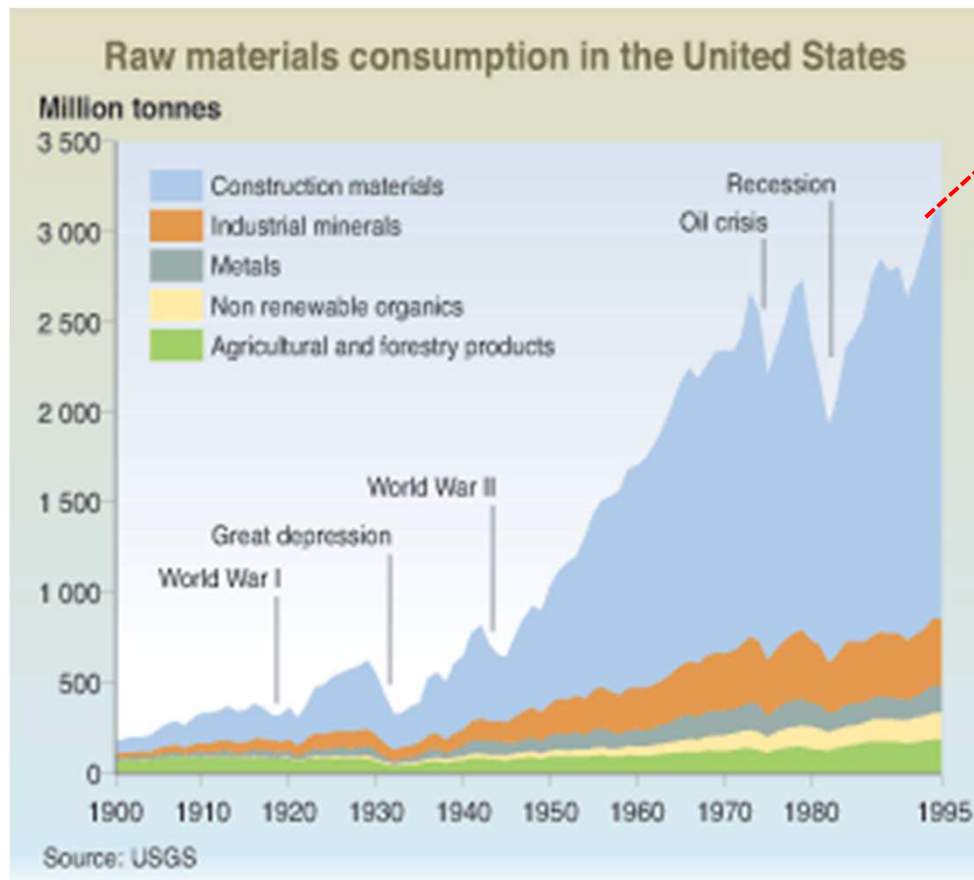
Recycled and bio-based materials for sustainable constructions

Luc COURARD, Université de Liège

Jubilee Symposium 3R, Warsaw, June 13th, 2016

Ascertainment

We need materials



Ascertainment

We need materials

construction consumes between 40 and 50% of natural resources (materials),

construction consumes 40% of energy and produces 40% of CO₂

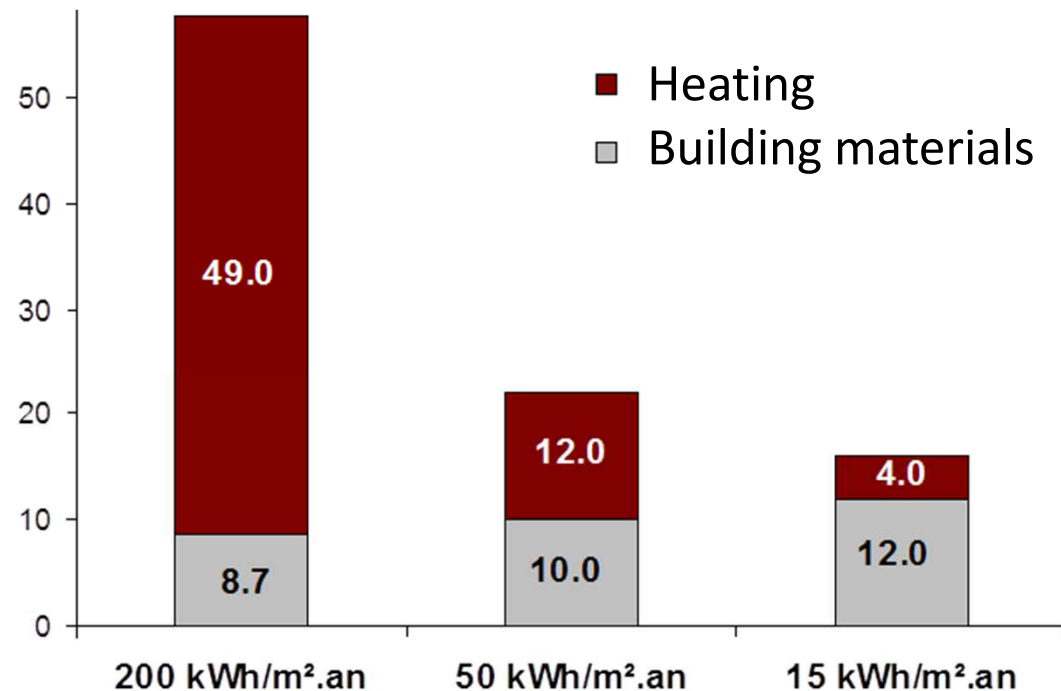


Ascertainment

We need materials for improving the energy performance of buildings

Increasing relative weight of building materials vs environmental impacts

Needs for new materials



Source : G. Escadeillas, *Métamorphoses*, Liège, 2011)

Ascertainment

We produce a lot of wastes

Between 3.4 and 4 billions tons/year, (80 to 126 tons/sec!)

Each day, human activity produces more than 10 billions kg wastes

Wastes produced in 2010 in EU: 2.5 billions tons

According to Pike Research, we produced 74 millions tons/year electrical and
electronical wastes in 2014 (2,346 kg/sec)!

Construction produces more or less 50% of all the wastes

Ascertainment

We produce a lot of wastes

Wastes (different shapes and conditioning)

83% solid wastes

10% « paste »

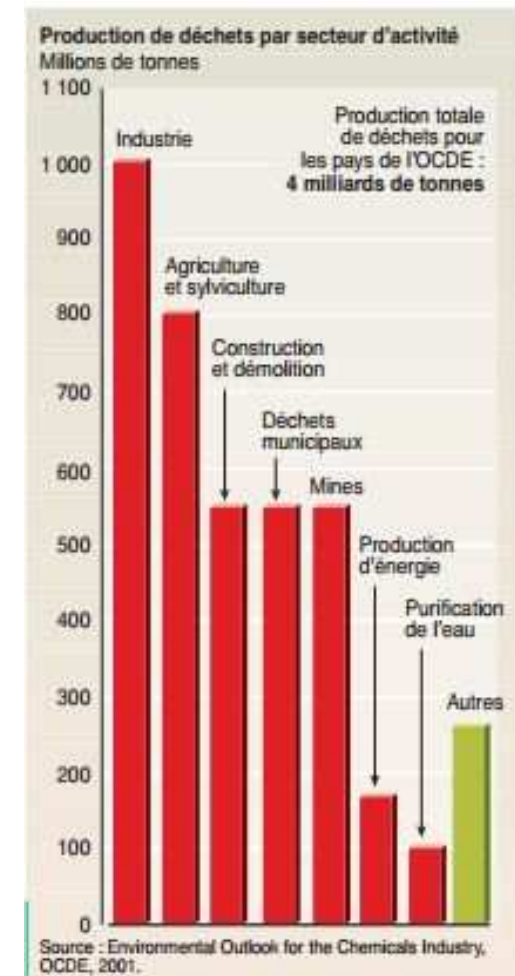
7% liquids

Industrial by-products

inorganic wastes (70%)

organic wastes (25%)

not classified



Ascertainment

Ascertainment

We are living in a **limited world**

energy

natural resources

space (urban development)

nature's resilience

Ascertainment → behaviour

Consuming

Architecture

Civil engineering

....

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coming home

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recycling and durability

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Bio-based materials

Coming home

Bio-based materials

materials from biomass of plant or animal origin. They now cover a wide range of products and found many applications in the field of building and construction, as:

insulation (wool plant or animal fibers, recycled textiles, cellulose wadding, straw bales, etc.),

mortar and concrete (hemp, wood, miscanthus, etc.),

panels (particles or vegetal fibers, compressed straw, etc.),

fibers reinforced plastics (matrix, reinforcement, fillers),

building chemistry (glues, admixtures, paints, etc.).

Bio-based materials

Wooden concrete: wooden chips « mineralized » for light aggregate production



Wooden concrete $\lambda = 0.09 \text{ W/m.}^\circ\text{K}$

Cellular concrete $\lambda = 0.12 \text{ W/m.}^\circ\text{K}$

Silicate brick $\lambda = 0.27 \text{ W/m.}^\circ\text{K}$



Bio-based materials



Constructive system CEMWOOD, ATG 13/2932

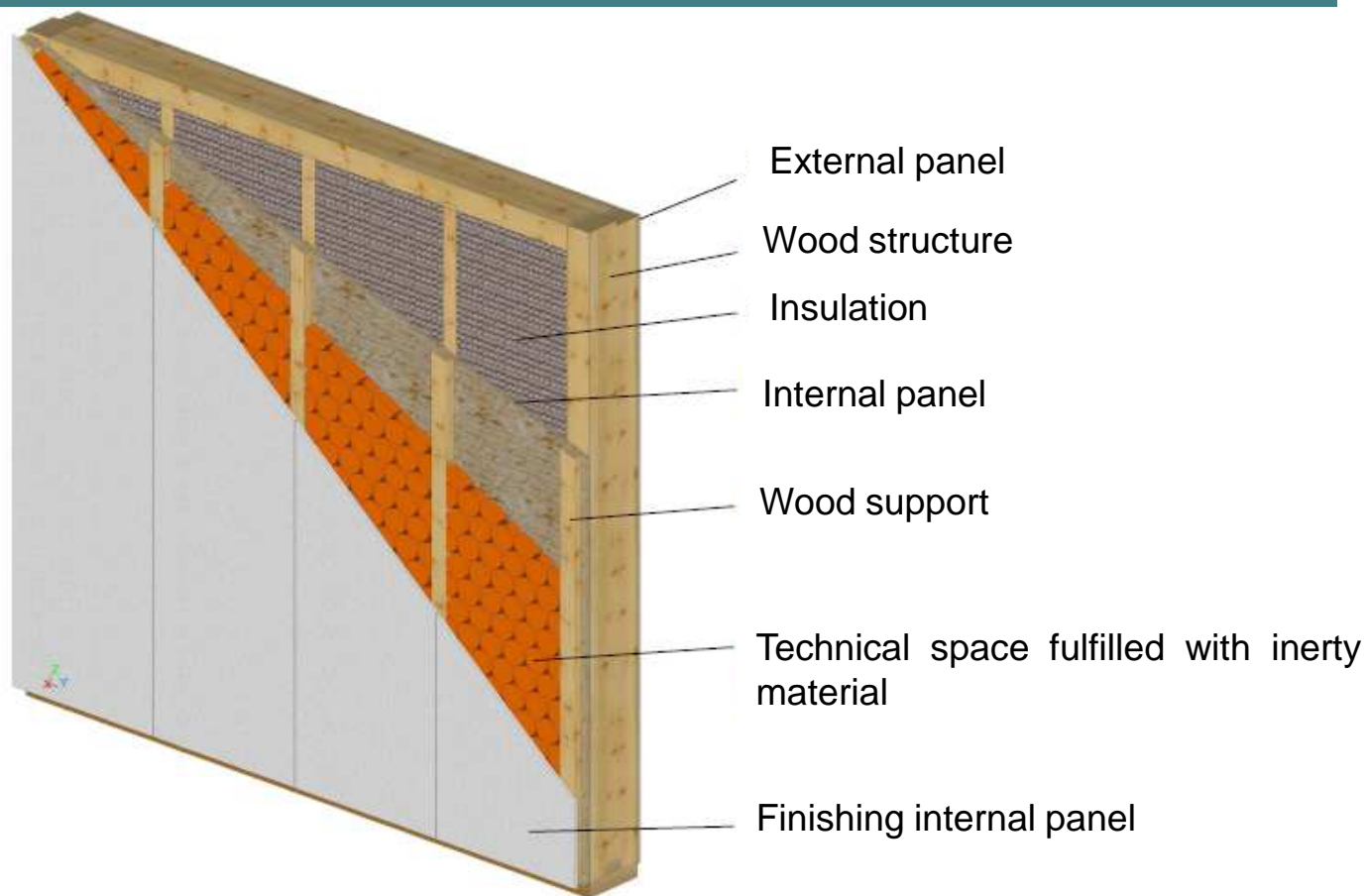
Bio-based materials

Raw clay (earthen construction)

Increasing thermal inertia of wooden structure for building by using bio-based materials (ArgiMob product)



Technique

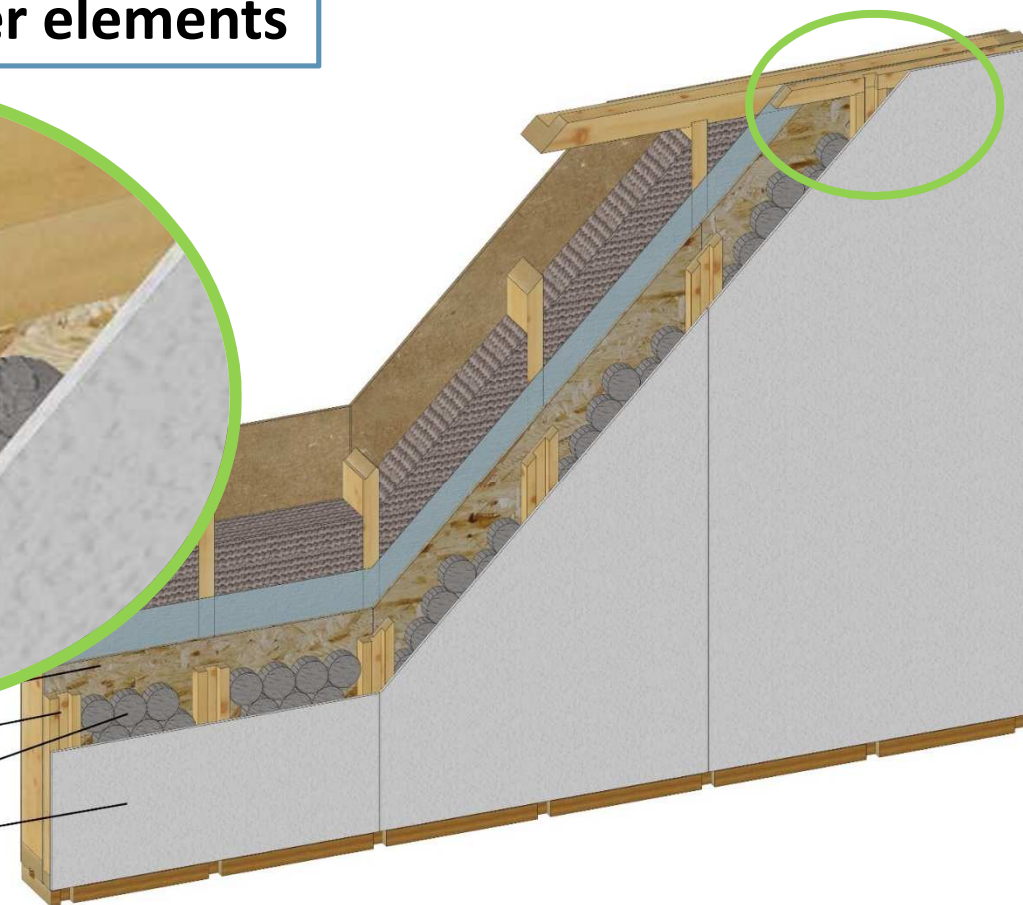


Technique

Space for fluid transfer elements



Montant profilé
Galets d'argile
Panneau de plâtre



Bio-based materials

Straw bales

Better knowledge of straw bales for using as insulation material in construction



*aPROpaille (2012-2014) Research program Erable
(UCL/ICEDD/PailleTech/GbxAgroBioTech) - Wallonie*



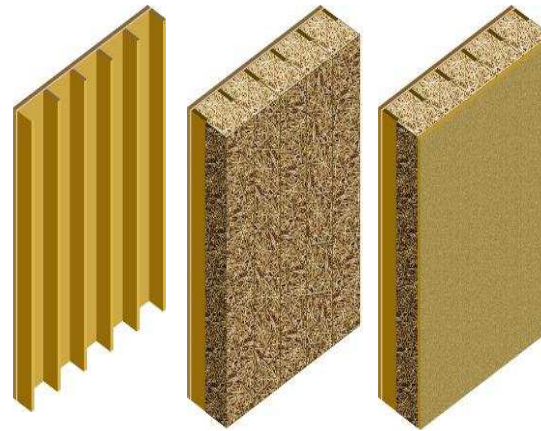
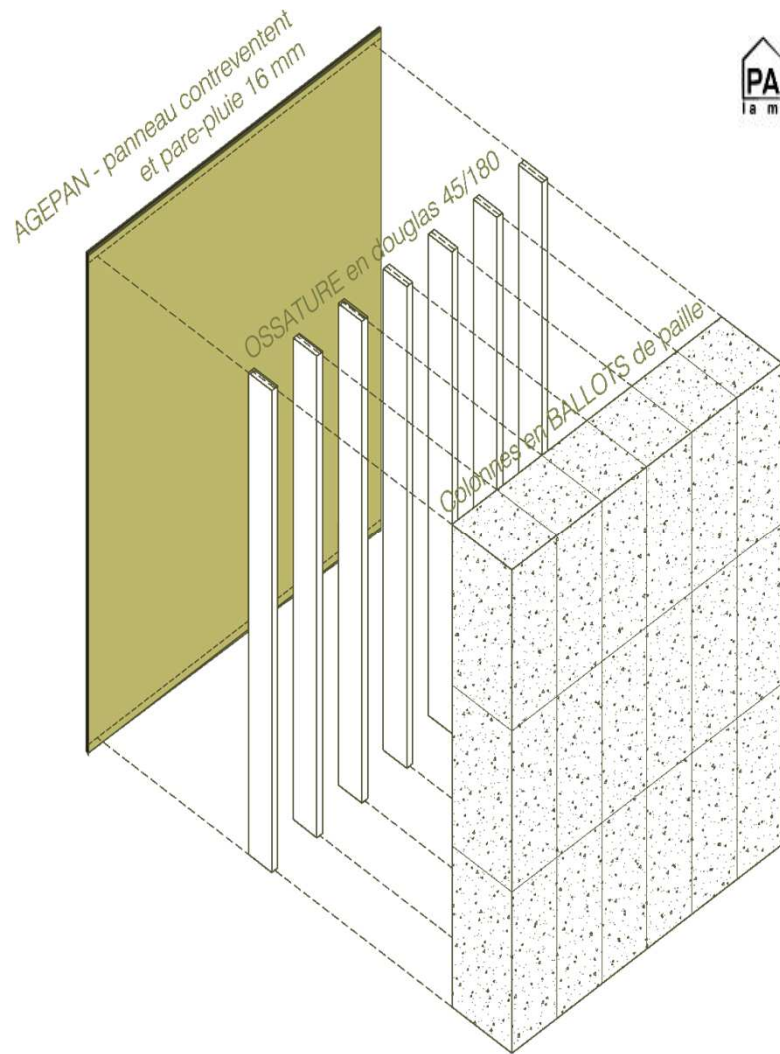
Bio-based materials



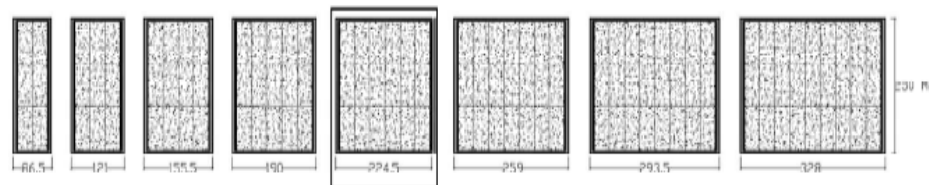
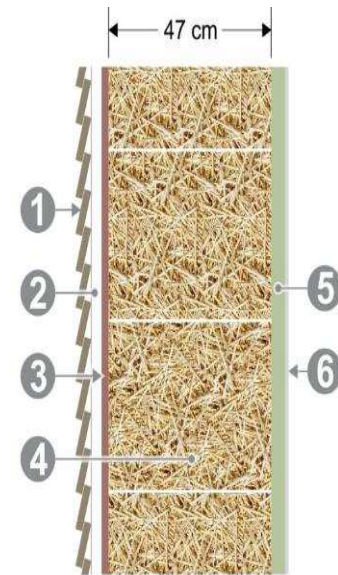
Bio-based products



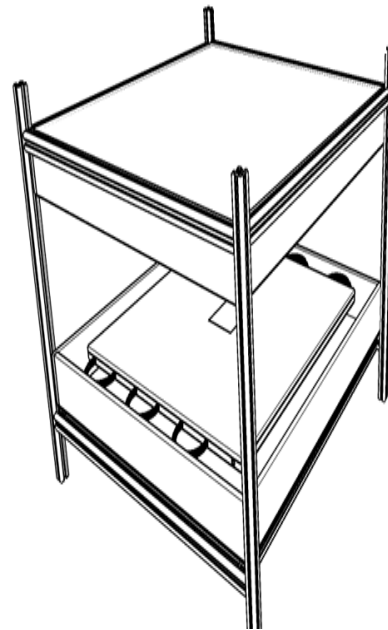
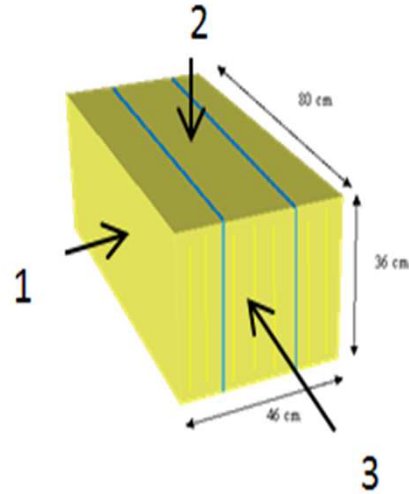
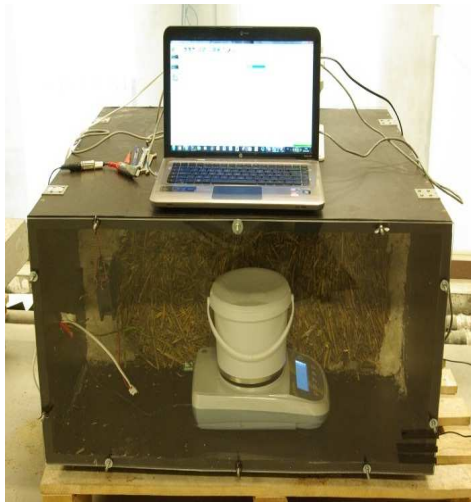
Straw bales



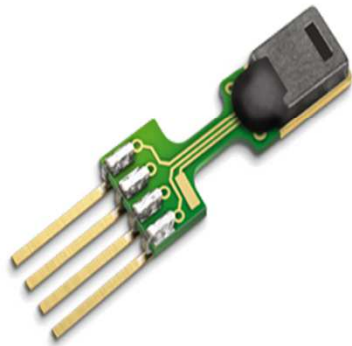
- ① Wood cladding
- ② Air layer
- ③ Bracing panel
- ④ Straw bale
- ⑤ Earth plaster
- ⑥ Lime plaster



Analysis of a precast solution



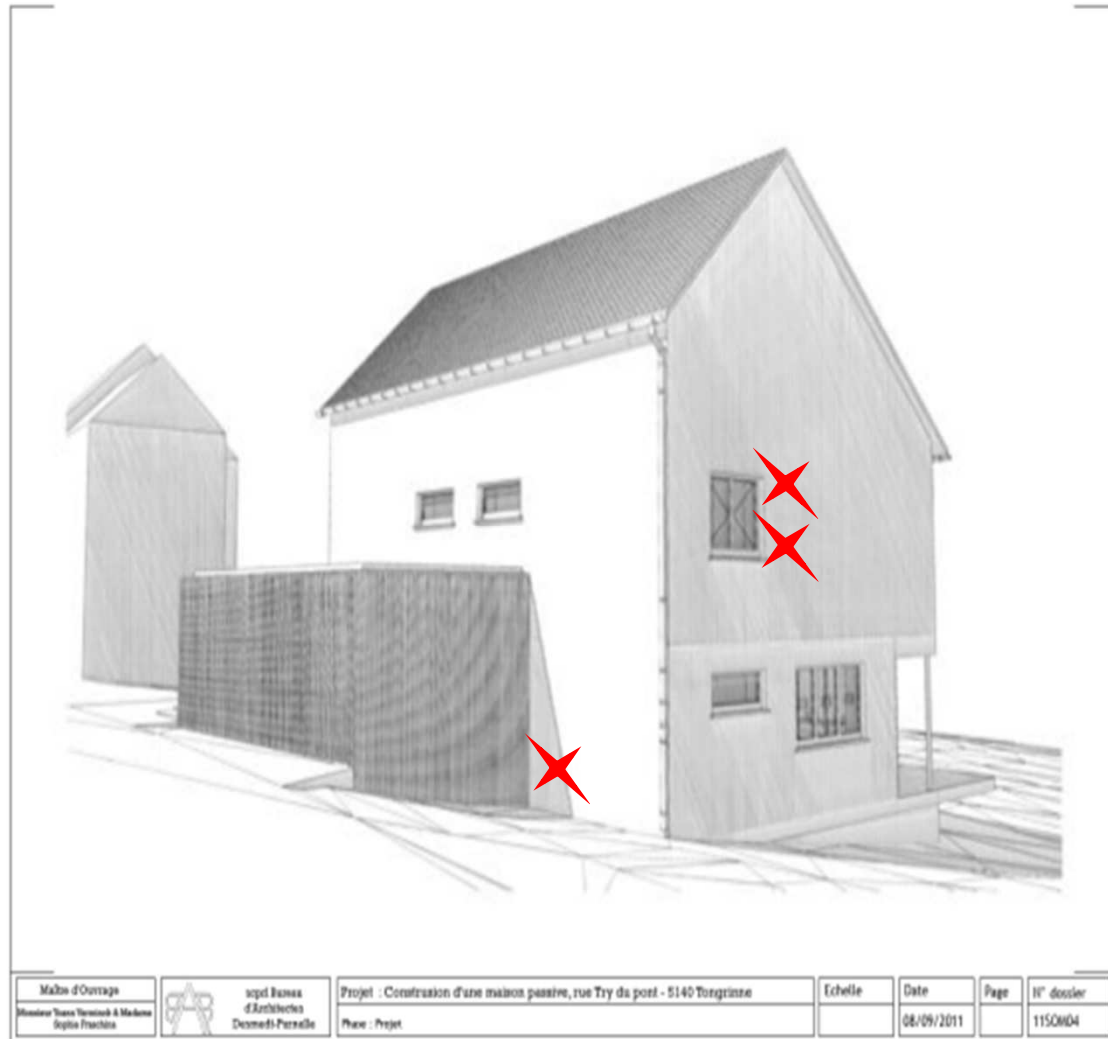
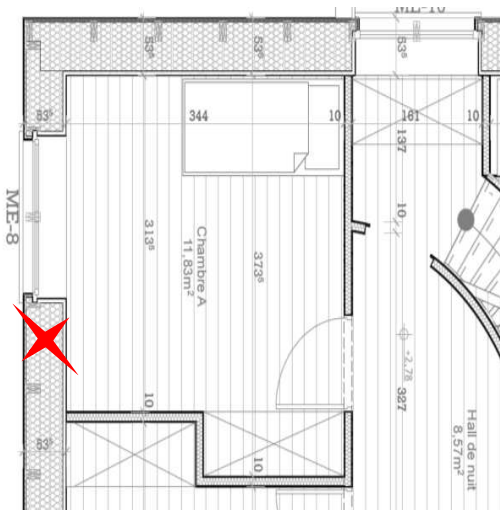
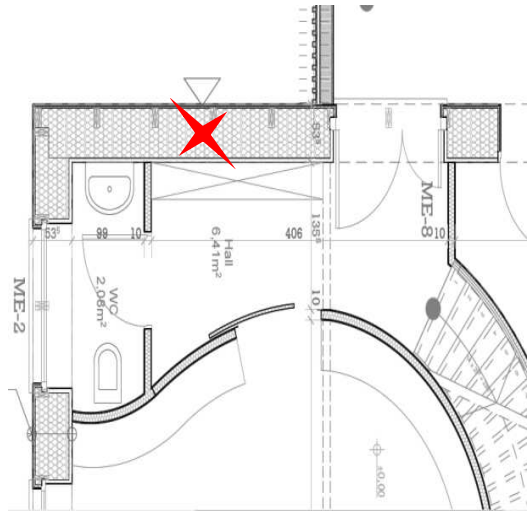
Measurement of hygro-thermal parameters



SENSIRION
THE SENSOR COMPANY
SHT75 - Digital Humidity Sensor (RH&T)



Monitoring devices



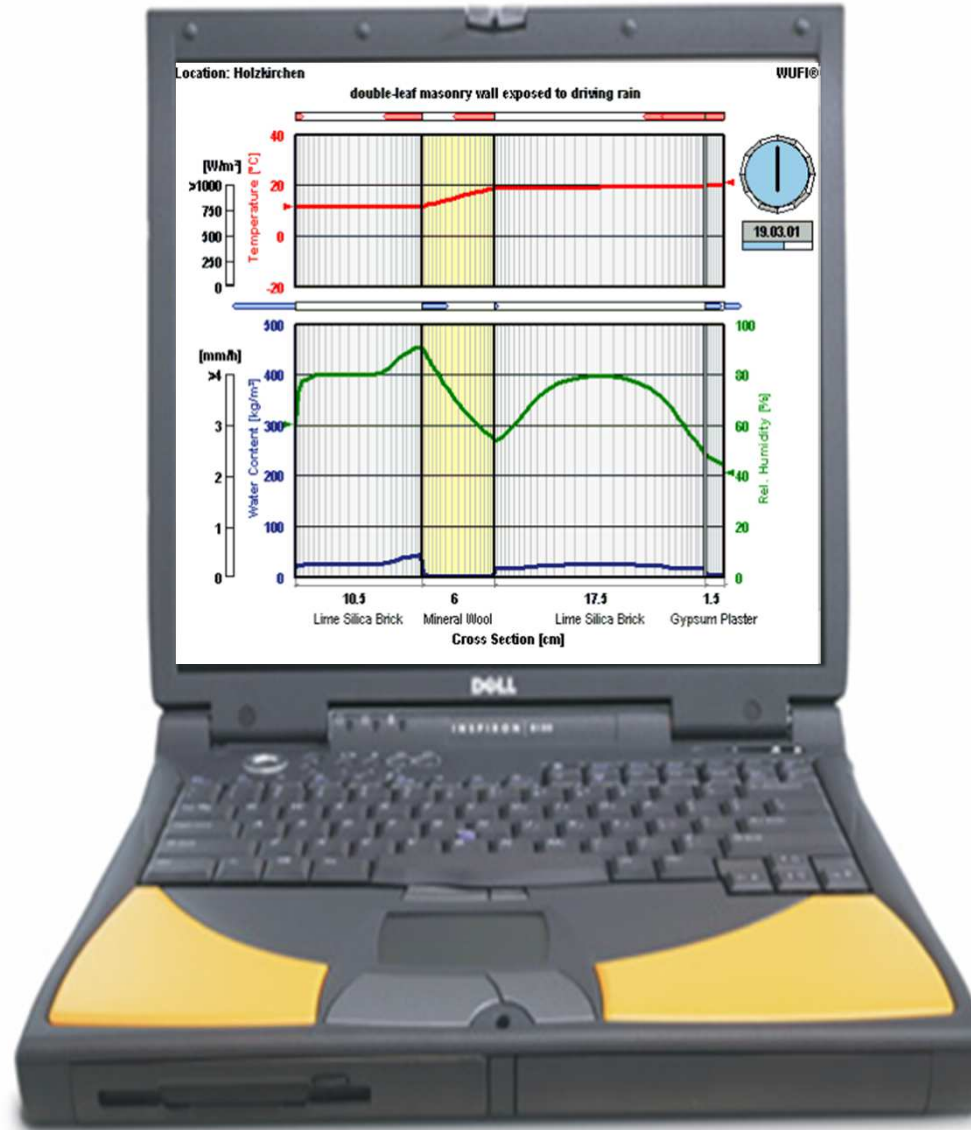
Monitoring of buildings

Heat Balance

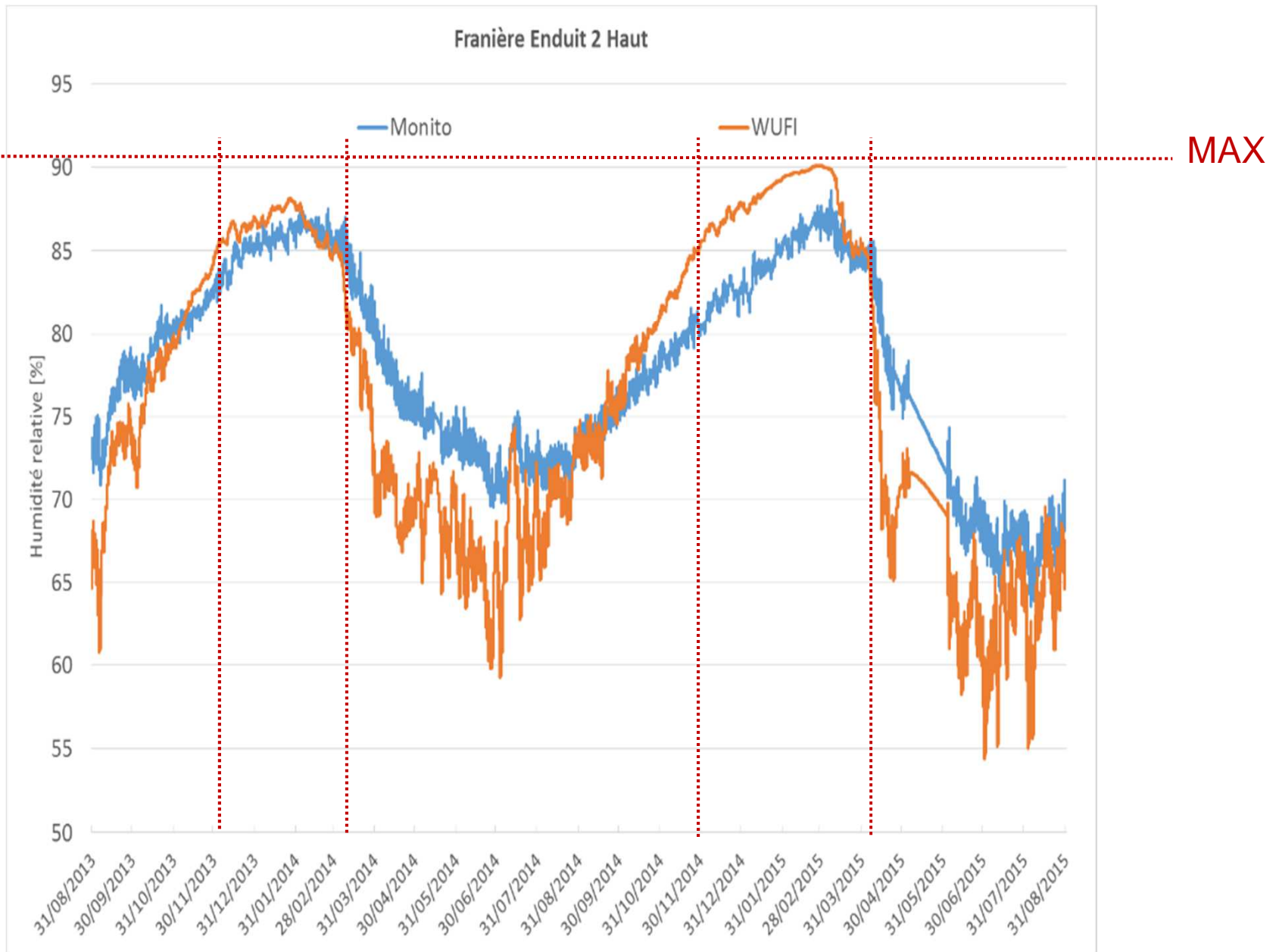
$$\frac{\partial H}{\partial t} \cdot \frac{\partial T}{\partial x} = \nabla \cdot (\lambda \nabla T) + h_v \nabla \cdot (\delta_p \nabla (\phi p_{sat}))$$

Moisture Balance

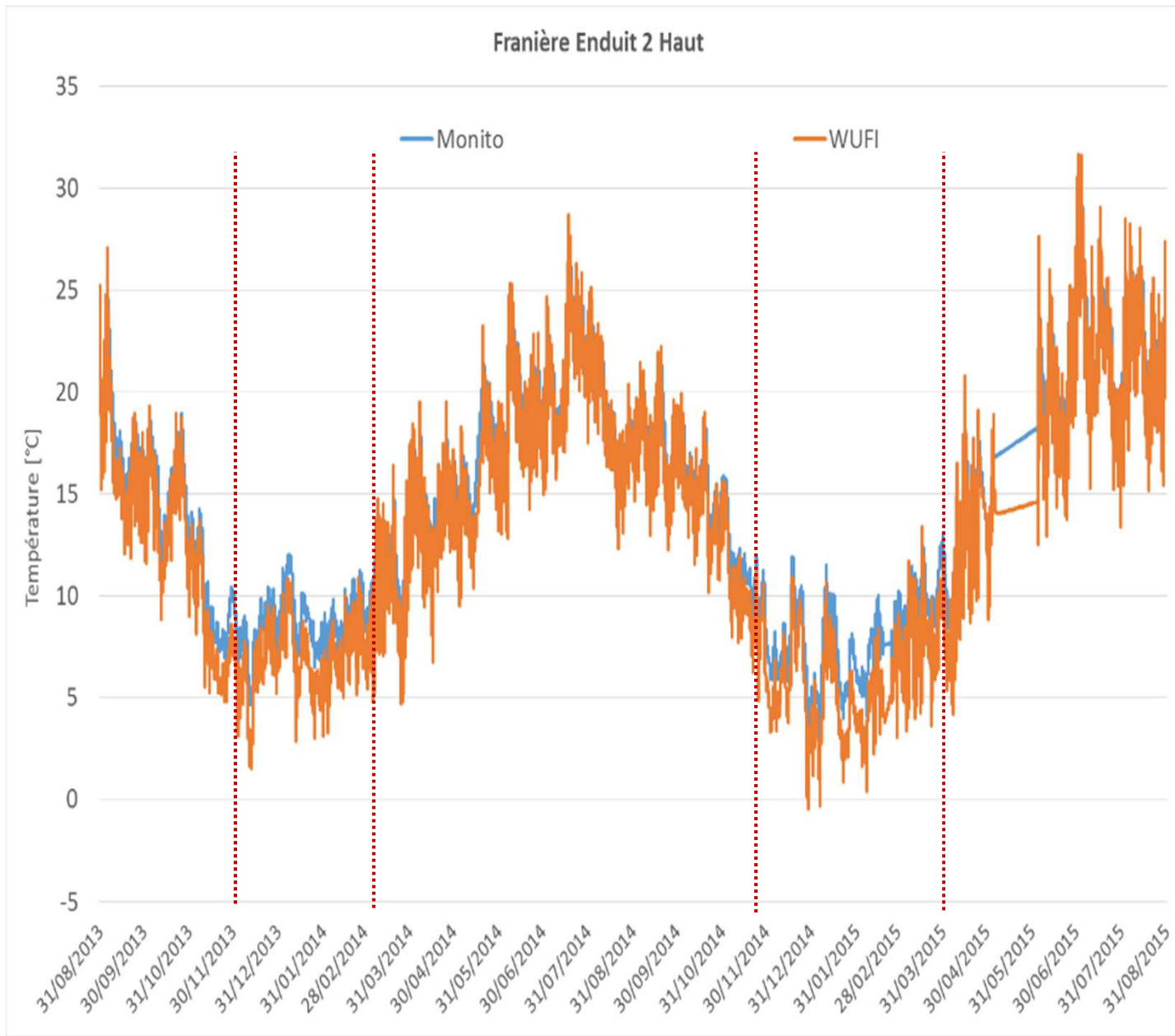
$$\frac{\partial v}{\partial \phi} \cdot \frac{\partial \phi}{\partial t} = \nabla \cdot (D_\phi \nabla \phi + \delta_p \nabla (\phi p_{sat}))$$



Numerical simulations with WUFI



Numerical simulations (WUFI Pro) and monitoring

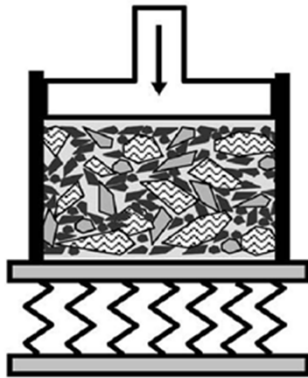


Numerical simulations (WUFI Pro) and monitoring

Bio-based materials



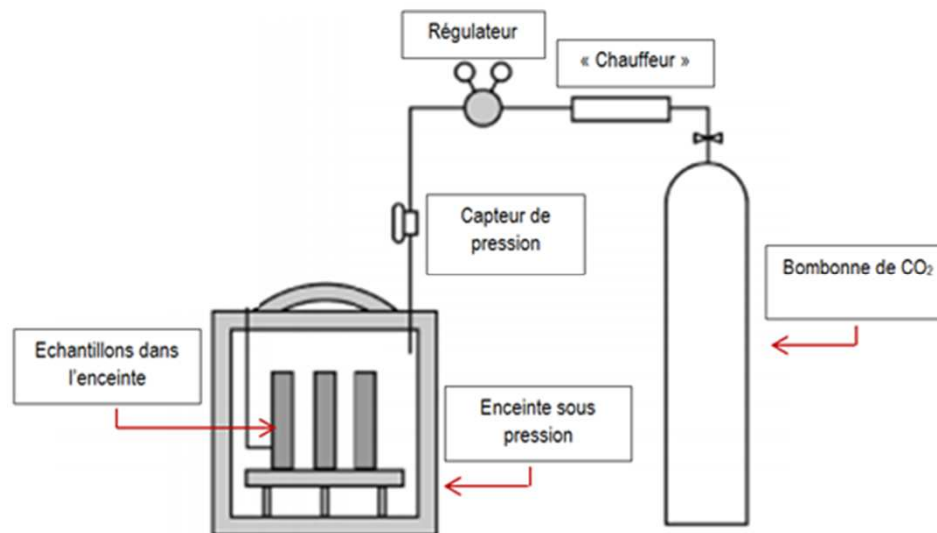
« Mineralized » miscanthus constructions blocks



Bio-based materials

CO₂ captation

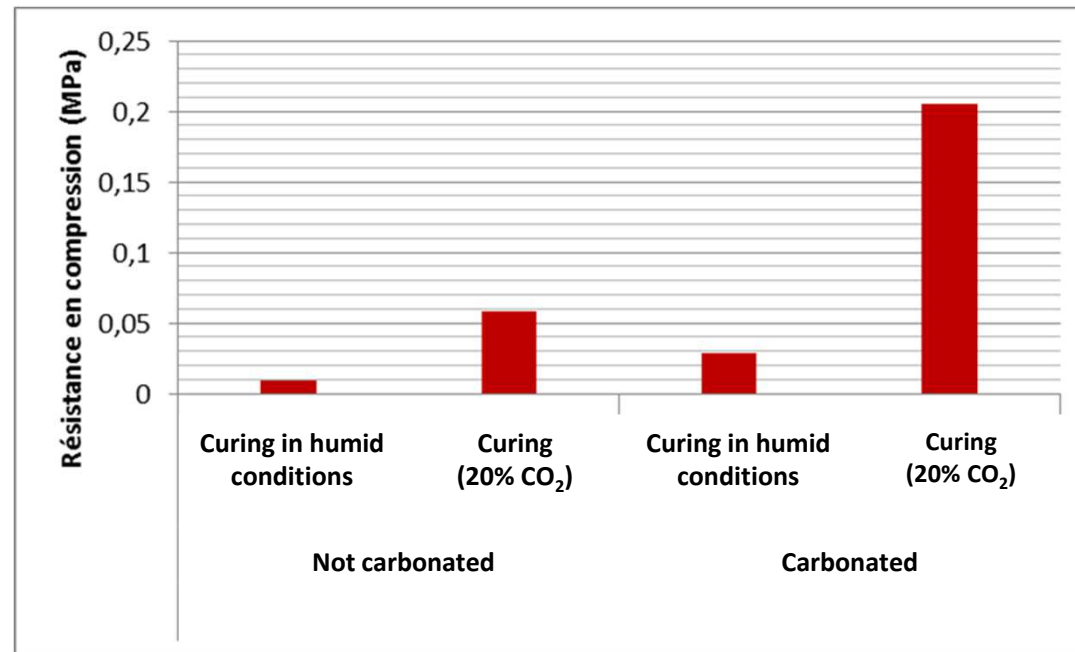
Manufacturing concrete blocks with mineralized miscanthus aggregates + CO₂ injection



Bio-based materials

Effect of carbonation on mineralized miscanthus concrete blocks

Compressive strength after 7 hours



Secondary raw materials

Recycling and durability

Urban waste recycling

Municipal solid wastes
Burning at 900-1000°C
Post-combustion treatment



Approvisionnement



Cribling



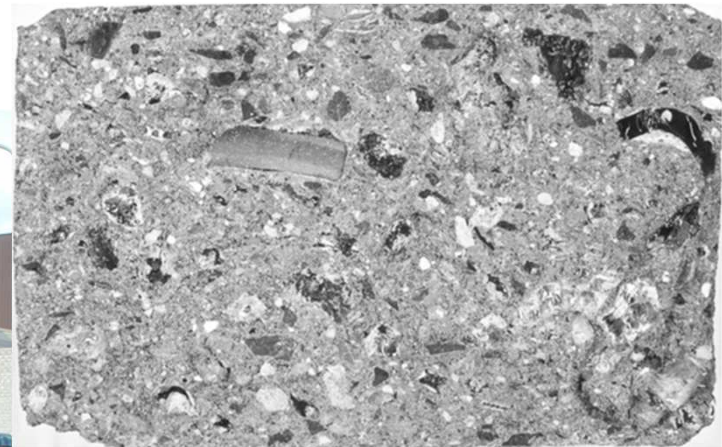
Magnetic separation



Maturation
(10 – 20 weeks)

Urban waste recycling

Precast concrete pavements



1 cm

Industrial process – 10% MSW slags

Splitting resistance(N/mm ²)	4.05 ± 0.53
Water absorption (%)	6.61 - 6.29
Abrasion (mm)	0.98 - 1.36

Utilisation des mâchefers d'incinérateur d'ordures ménagères dans la fabrication des pavés en béton. L. Courard, R. Degeimbre, A. Darimont, A.-L. Laval, L. Dupont et L. Bertrand. Mater. Struct., 35 (Juillet 2002), 365-372.

Urban waste recycling

APPEROUT (2013-2015): Increasing properties of recycled materials for roads by means of treatment units optimization (Wallonia grant - BRRC, CTP, ULg)

CONREPAD (2014-2016): Concrete design with recycled aggregates by means of Particle Packing Density concept (Wallonia/EU grant – PREFER company, ULg)

ECOLISER (2016-2021): Development of eco-binders for soils treatment and public works (FEDER – CTP, Inisma, Materia nova, BRRC, ULg)

VALDEM (2016-2021): Integrated solutions for the valorization of raw materials from demolition wastes: border approach towards a circular economy (INTERREG V A – CTP, Mines Douai, ULg)

Conclusions and prospect

Tomorrow, materials

Conclusions

Materials for future

Free of “toxic products”, ...

From alternative resources

Urban mining (reuse, recycling)

Appropriate selecting criteria and requirements

Adaptative and evolutive materials and structures

Nature did it ..., why not human?



Dziękuję

Merci

Danke

Takk

Hvala

Thank you

Dank u

Grazie

Gratias

Arigato

Efkaristos