

Preliminary evaluation of two recently developed evaporation-free [¹⁸F]fluorination methods on aromatic precursors

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Objectives

The utility of [¹⁸F]fluorinated aromatic compounds for PET imaging has often been highlighted over the past few years. Unfortunately, the difficulty to make the C_{Ar}-F bond is also well known.

With that in mind, we hereby explore the potential of two recently developed evaporation-free [¹⁸F]fluorination methods (namely the Organic Bases method (OB)^[1] and the "C₁₄" method^[2]) on a collection of aromatic precursors, and compare their efficiency with classical fluorination techniques.

This study also provides a general idea of what fluorination method is best for each type of precursor.

[¹⁸F]fluorobenzonitrile ([¹⁸F]FBN) and [¹⁸F]ethyl-fluorobenzoate ([¹⁸F]FBZ) were chosen as preliminary target compounds, as they are both convenient synthons for various PET radiotracers (Fig. 1).

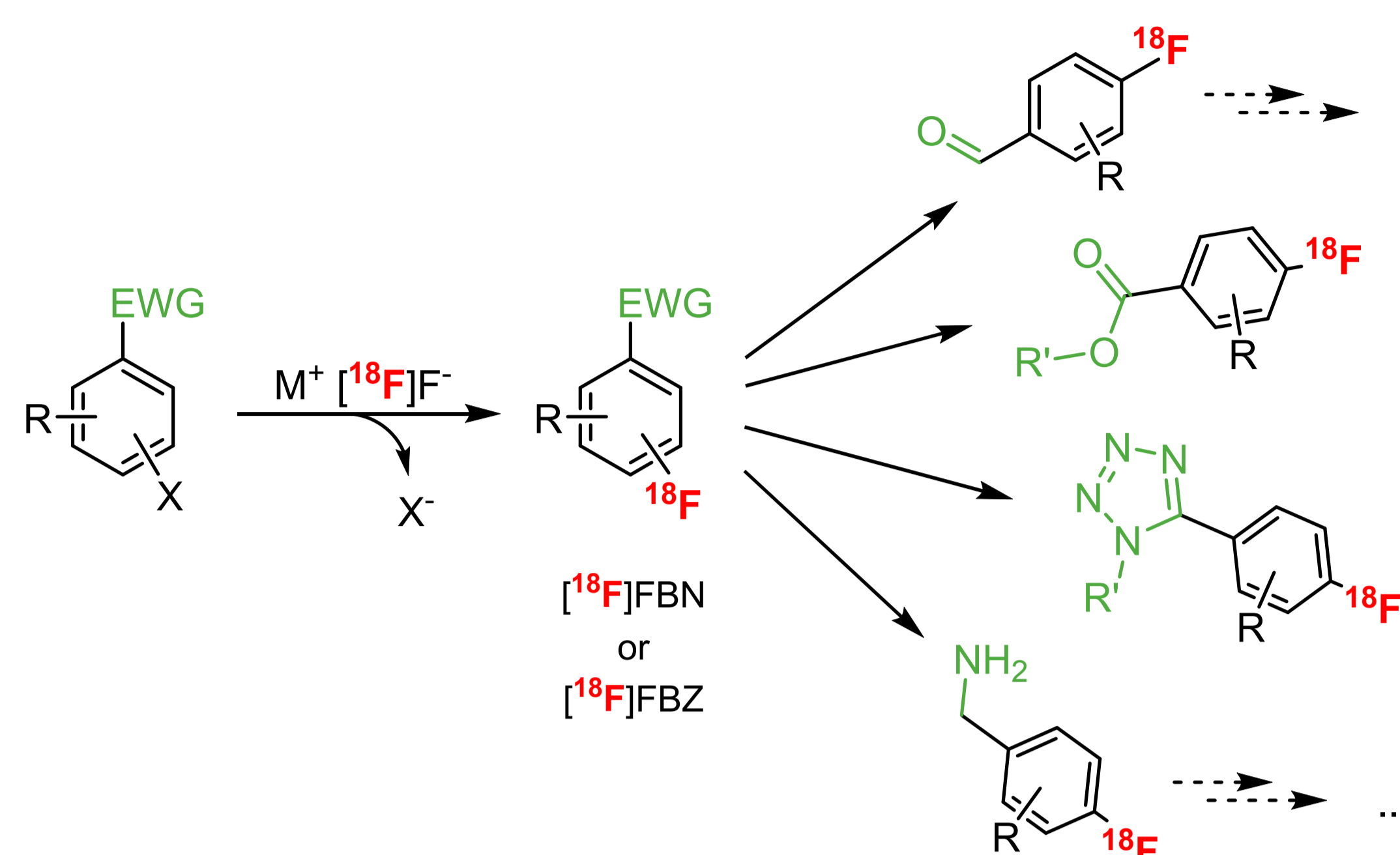
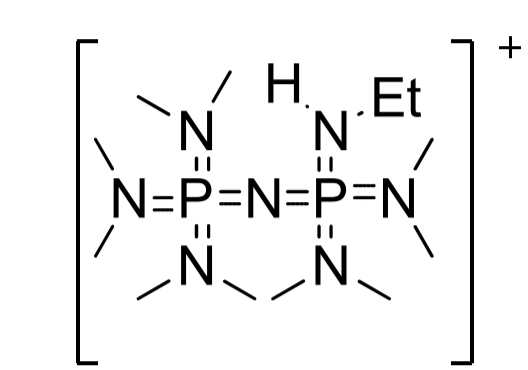


Fig. 1. Nucleophilic radiofluorination of aromatic compounds (general scheme) and subsequent possible paths^[3-5] towards radiolabelled prosthetic groups. X = -NMe₃⁺OTf, -NO₂, -Cl, -Br, -I, -S(=O)-Ar, -I(Ar)(OTf) EWG = Electron-Withdrawing Group (-CN or -CO₂Et)

Methods

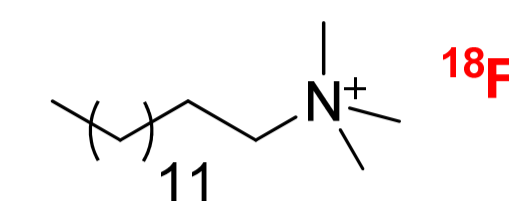
Evaporation-free fluorination methods

ORGANIC BASES (OB)



M⁺: Phosphazanium
 Preparation time : 2 min

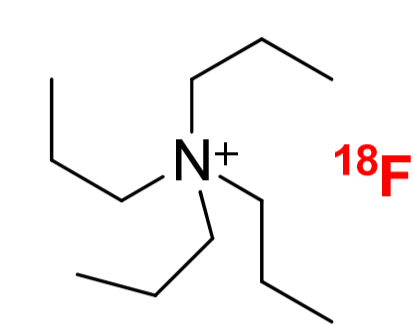
C₁₄



M⁺: n-tetradecyl-trimethylammonium
 Preparation time : 7 min

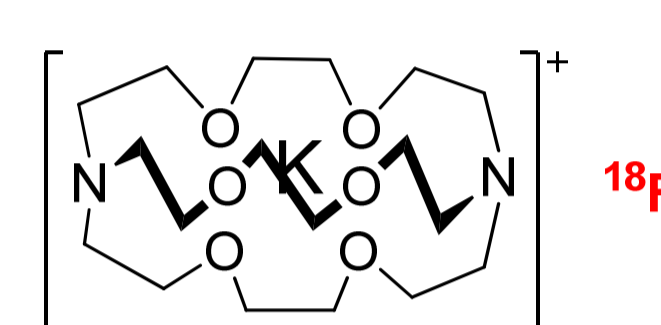
Classical fluorination methods

TPAF



M⁺: tetrapropylammonium
 Preparation time : 7 min

K₂CO₃/KRYPTOFIX



M⁺: K₂₂₂⁺
 Preparation time : 7 min

Results & discussion

Precursor	Entry	Method (solvent, T(°C), time(min)) ^a	Synthesis duration ^b	RCY (%)	Main Product
	1	OB (ACN, 90, 5)	•	99	4-[¹⁸ F]FBN
	2	C ₁₄ (ACN, 120, 10)	•••	99	
	3	K ₂₂₂ (DMF, 140, 5)	••	91	
	4	TPAF (DMF, 120, 5)	••	95	
	5	OB (ACN, 140, 15)	••	61	
	6	C ₁₄ (ACN, 140, 10)	•••	93	4-[¹⁸ F]FBN
	7	K ₂₂₂ (DMSO, 140, 10)	•••	84	
	8	TPAF (DMF, 120, 5)	••	89	
	9	OB (ACN, 140, 15)	•••	4	
	10	C ₁₄ (ACN, 140, 10)	•••	5	4-[¹⁸ F]FBN
	11	K ₂₂₂ (DMF, 140, 10)	•••	15	
	12	TPAF (DMF, 120, 5)	••	30	
	13	OB (ACN, 140, 10)	••	4	4-[¹⁸ F]FBN
	14	C ₁₄ (ACN, 140, 10)	•••	51	
	15	K ₂₂₂ (DMF, 140, 10)	•••	68	
	16	TPAF (ACN, 120, 5)	••	63	
	17	OB (ACN, 140, 5) ^c	•	42	4-[¹⁸ F]FBN
	18	C ₁₄ (ACN, 140, 10) ^c	•••	6	
	19	K ₂₂₂ (DMF, 120, 5) ^c	••	35	
	20	TPAF (DMF, 140, 5) ^c	••	18	
	21	OB (ACN, 120, 10)	••	81 (8) ^d	4-[¹⁸ F]FBZ
	22	C ₁₄ (ACN, 140, 10)	•••	79 (7) ^d	
	23	K ₂₂₂ (DMF, 120, 15)	•••	77 (9) ^d	
	24	TEAF (DMSO, 120, 10)	•••	70 (13) ^d	

Table 1. Radiofluorination of *para*-substituted aromatic precursors.

Tables. Radiofluorination of various [¹⁸F]FBN and [¹⁸F]FBZ precursors with four radiofluorination methods, using 1-10mCi of no-carrier-added [¹⁸F]fluoride in a 3mL glass reactor. All given RCYs were determined by radio-TLC and corrected for decay and adsorption. n ≥ 2 for each labelling.

^a: conditions for the best RCYs.

^b: fluorination reagent preparation + labelling duration. • = 7min; •• = 12min; ••• = 17min; •••• = 22min.

^c: plus 2 eq. TEMPO

^d: % volatile by-products.

Precursor	Entry	Method (solvent, T(°C), time(min)) ^a	Synthesis duration ^b	RCY (%)	Main Product
	25	OB (ACN, 140, 15)	•••	5	3-[¹⁸ F]FBN
	26	C ₁₄ (ACN, 140, 10)	•••	6	
	27	K ₂₂₂ (DMSO, 140, 10)	•••	40	
	28	TPAF (DMF, 140, 5)	••	57	
	29	OB (ACN, 140, 5) ^c	•	9	3-[¹⁸ F]FBN
	30	C ₁₄ (ACN, 120, 5) ^c	••	12	
	31	K ₂₂₂ (DMF, 120, 5) ^c	••	51	
	32	TPAF (DMF, 120, 5) ^c	••	12	
	33	OB (ACN, 140, 5) ^c	•	7	
	34	C ₁₄ (ACN, 120, 5) ^c	••	14	
	35	K ₂₂₂ (DMSO, 120, 5) ^c	••	72	3-[¹⁸ F]FBZ
	36	TPAF (DMF, 140, 5) ^c	••	4	

Table 2. Radiofluorination of *meta*-substituted aromatic precursors.

The efficiencies of the OB and C₁₄ techniques were compared to those of the well-known Kryptofix and TPAF methods on [¹⁸F]FBN and [¹⁸F]FBZ precursors bearing various leaving groups.

The aim of this work was also to establish if the new OB and C₁₄ techniques were realistically implementable on high-activity aromatic [¹⁸F]fluorinations. Therefore, all the labellings were carried out under automation-friendly conditions (conventional heating, below 140°C & for labelling times shorter than 15min).

Our preliminary results reveal the interesting potential of the BO and C₁₄ techniques in the field of aromatic radiofluorination. The most interesting results are shown in **Table 1**, and demonstrate that the efficiency of the OB and C₁₄ methods is often comparable or better than that of the classical [¹⁸F]fluorination methods (**Table 1**, entries 1, 2, 6, 17, 21, 22).

However, as can be seen in **Table 2**, the OB and C₁₄ labelling techniques seem to be less efficient on *meta*-substituted derivatives. More

experiments shall determine if this trend is to be generalized to all *meta*-substituted derivatives, or to less deactivated aromatic rings in general.

Achievements/ Advantages brought by the OB & C₁₄ radiofluorination methods

OB:

-Fast [¹⁸F]fluoride preparation → shorter overall synthesis duration

-Unprecedented, quantitative RCY for the synthesis of 4-[¹⁸F]FBN, at low T° and for a short reaction time (**Table 1**, entry 1)

C₁₄:

-Limited basicity of the reaction medium (softer reaction conditions, better tolerated by basic-sensitive functions)

OB & C₁₄:

- Good efficiency towards aromatic precursors

- Evaporation-free [¹⁸F]fluoride preparation → implementable on microfluidic devices

Conclusion

In addition to being practical from both chemical and technical points of view, the OB and C₁₄ radiofluorination methods have shown very interesting abilities towards aromatic radiofluorination. These techniques are therefore interesting and viable alternatives to more classical ones, such as the K₂₂₂ or TPAF methods. They could be used to

enhance the radiosynthesis yields of existing PET radiotracers, or to develop new radiosyntheses on microfluidic devices. The new OB and C₁₄ radiofluorination methods shall be further tested to determine if their usefulness can be extended to the labelling of electron-deficient aromatic rings.

Acknowledgements

We gratefully acknowledge the FRS-FNRS for the FRIA grant supporting this project.

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