

# ***A level set approach for the optimal design of flexible components in multibody systems***

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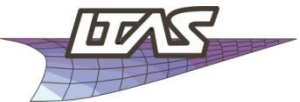
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# Outline

- Introduction & Motivations
- Level Set description and the proposed method
- Formulation of the flexible multibody system optimization problem
- Numerical applications
- Conclusions & Perspectives



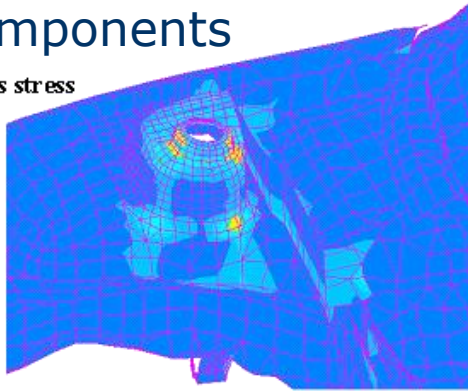
# *Introduction*



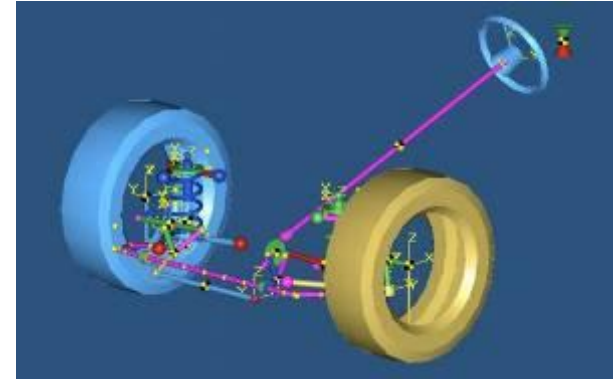
# Evolution of virtual prototyping

- Finite Element Method: Structural analysis of components

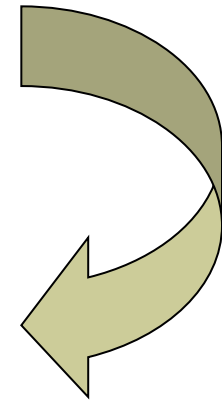
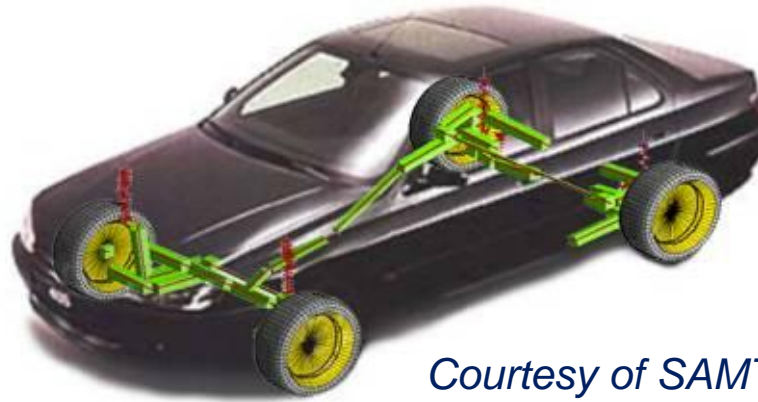
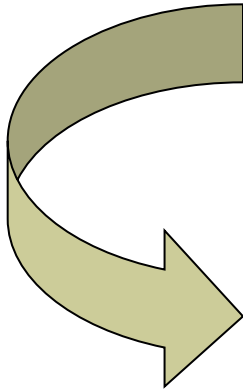
von Mises stress



- Rigid Multibody Systems: Simulation of mechanisms



- Flexible Multibody Systems: System approach (MBS) & Structural dynamics (FEM)

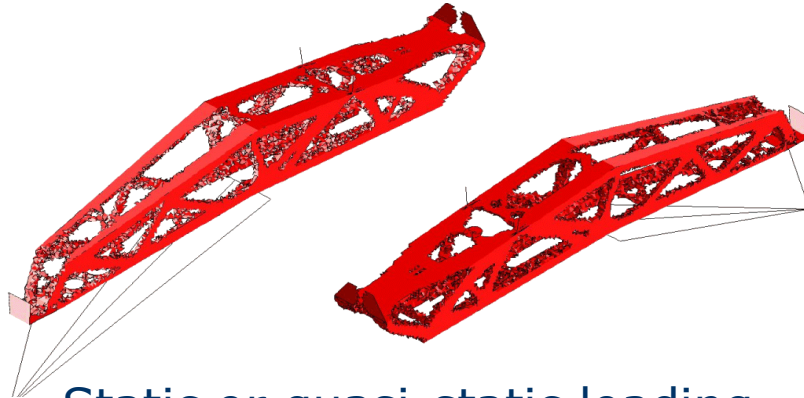


Courtesy of SAMTECH



# Evolution of virtual prototyping

## ■ Structural optimization



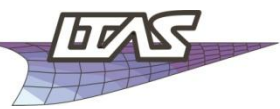
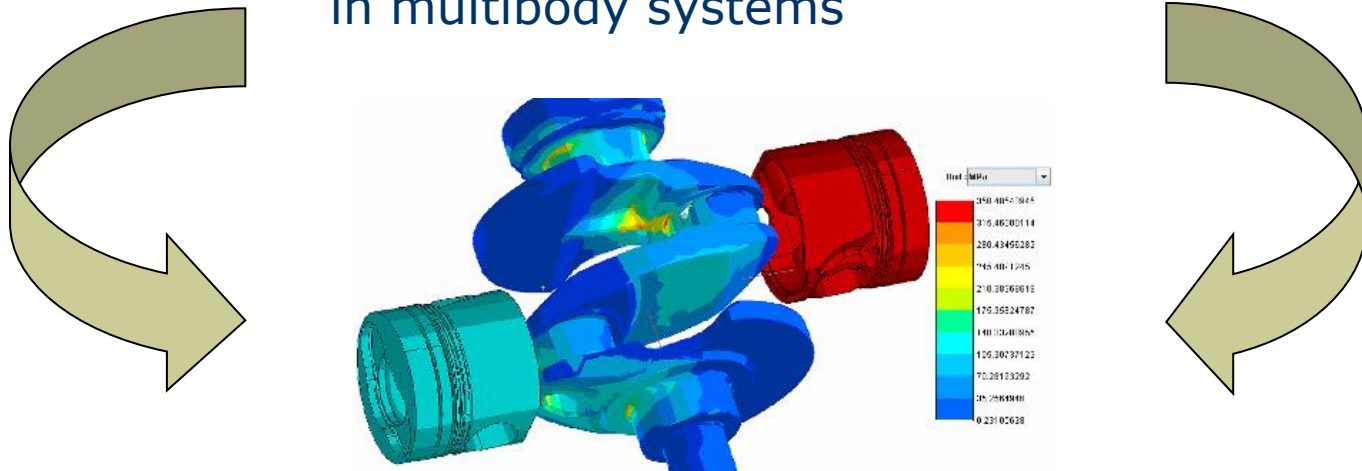
Static or quasi-static loading

## ■ Flexible multibody systems



Dynamic loading

## ■ Optimization of flexible components in multibody systems



- Optimization of flexible components in multibody systems
  - Define realistic dynamic loadings
  - Take care of the coupling between large overall rigid-body motions and deformations
- Common approach: Equivalent static loads approach + Rigid (or component mode approach) MBS
  - Component interactions are ignored
  - Global vibration behavior and modeling of high frequency loadings are poor
- Here « Fully Integrated Method »
  - MBS approach based on non-linear FEM (SAMCEF Mecano)
  - Coupling with an optimization shell (Boss Quattro)



# *Finite Element Approach Of Multibody Systems Dynamics*



# Equation of FEM-MBS dynamics

- Motion of the flexible body (FEM) is represented by **absolute nodal coordinates**  $\mathbf{q}$  (Geradin & Cardona, 2001)

- Dynamic equations of multibody system

$$\mathbf{M}\ddot{\mathbf{q}} = \mathbf{g}(\dot{\mathbf{q}}, \mathbf{q}, t) = \mathbf{g}^{\text{ext}} - \mathbf{g}^{\text{int}}$$

- Subject to kinematic constraints of the motion

$$\Phi(\mathbf{q}, t) = 0$$

- Solution based on an augmented Lagrangian approach of total energy

$$\begin{cases} \mathbf{M}\ddot{\mathbf{q}} + \mathbf{B}^T (k\lambda + p\Phi) = \mathbf{g}(\dot{\mathbf{q}}, \mathbf{q}, t) & \mathbf{B} = \frac{\partial \Phi}{\partial \mathbf{q}} \\ k\Phi(\mathbf{q}, t) = 0 \end{cases}$$

$$\mathbf{q}'(0) = \mathbf{q}'_0 \text{ and } \dot{\mathbf{q}}'(0) = \dot{\mathbf{q}}_0$$



# Time Integration

- The set of nonlinear DAE solved using the generalized- $\alpha$  method by Chung and Hulbert (1993)
- Define pseudo acceleration  $\mathbf{a}$ :

$$(1 - \alpha_m) \mathbf{a}_{n+1} + \alpha_m \mathbf{a}_n = (1 - \alpha_f) \ddot{\mathbf{q}}_{n+1} + \alpha_f \ddot{\mathbf{q}}_n$$

- Newmark integration formulae

$$\dot{\mathbf{q}}_{n+1} = \dot{\mathbf{q}}_n + h(1 - \gamma) \mathbf{a}_n + h\gamma \mathbf{a}_{n+1}$$

$$\mathbf{q}_{n+1} = \mathbf{q}_n + h\dot{\mathbf{q}}_{n+1} + h^2(1/2 - \beta) \mathbf{a}_n + h\beta \mathbf{a}_{n+1}$$

- Solve iteratively the dynamic equation system (Newton-Raphson)

$$\begin{cases} \mathbf{M} \Delta \ddot{\mathbf{q}} + \mathbf{C}_t \Delta \dot{\mathbf{q}} + \mathbf{K}_t \Delta \mathbf{q} + \mathbf{B}^T \Delta \boldsymbol{\lambda} = \Delta \mathbf{r} & \mathbf{r} = \mathbf{M} \ddot{\mathbf{q}} - \mathbf{g} + \mathbf{B}^T \boldsymbol{\lambda} \\ \mathbf{B} = \mathbf{0} \end{cases}$$

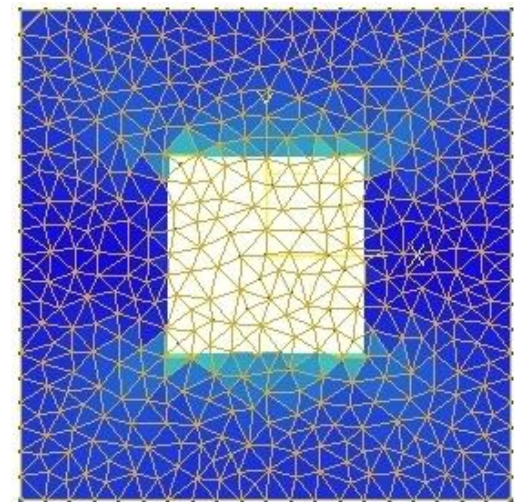
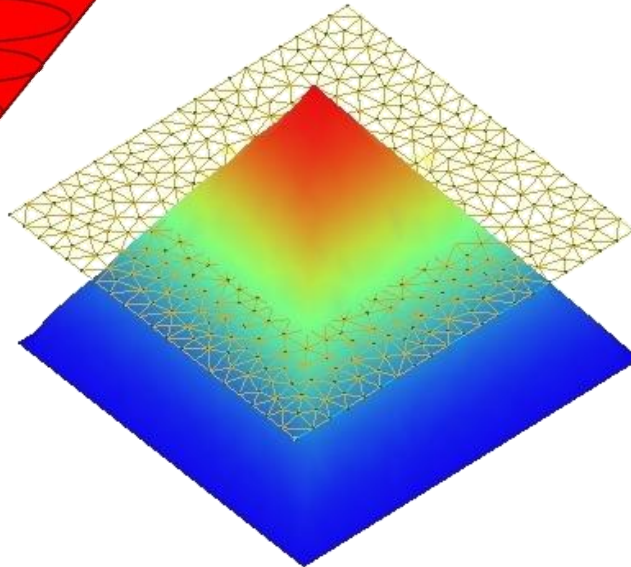
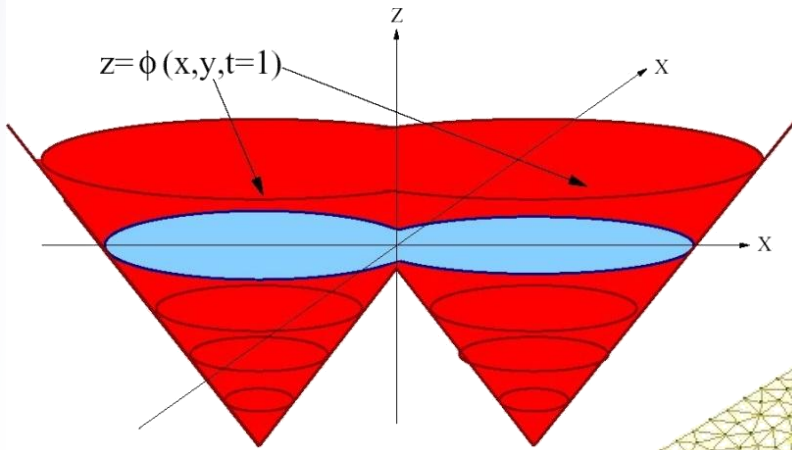


# *The Level Set Description*



# Principle (Sethian & Osher, 1988)

- Numerical technique for tracking interfaces
  - Introduce a higher dimension function
  - Implicit boundary representation  $\psi(x, t) = 0$
  - Interface = the zero level of the function

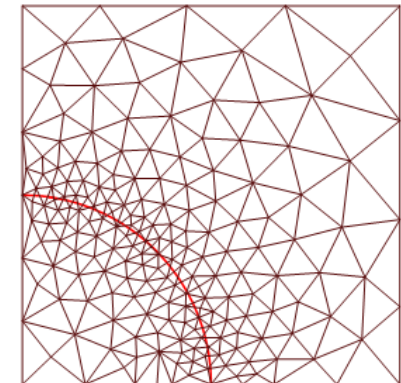
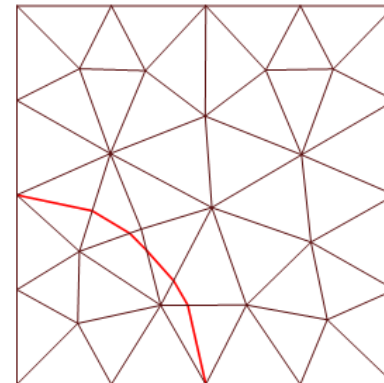


## Advantages

- Combination of entities (min, max,...)
  - Remove entities
  - Separate entities
  - Merge entities
- ➔ Topology modifications
- Extension 2D/3D
- Useful with Extended - FEM

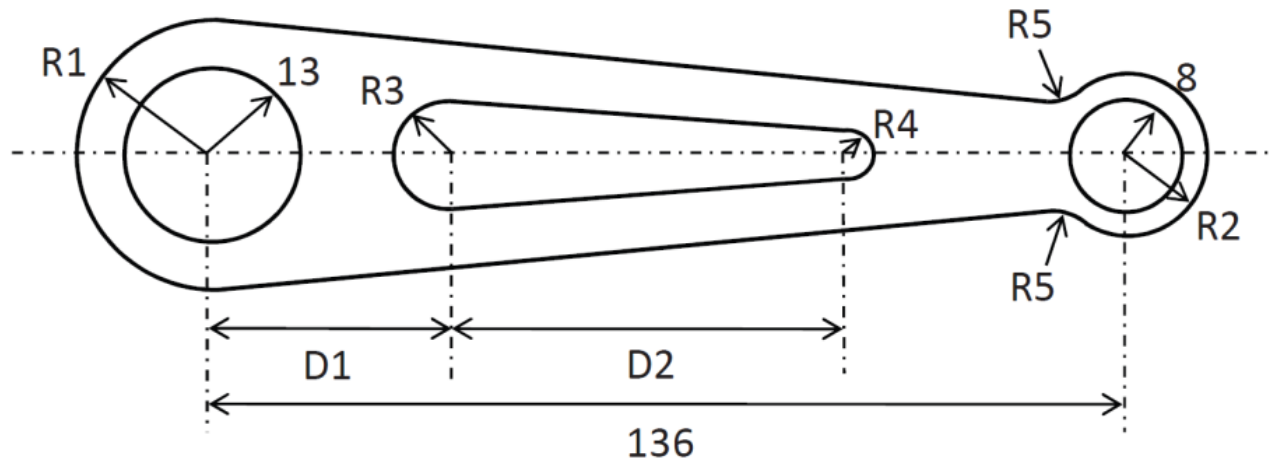
## Drawbacks

- Construction:
  - Specific tools
  - Analytical functions
  - Point set – Nurbs
- Mesh “adaptation” necessary but not in the method proposed here



# Shape optimization

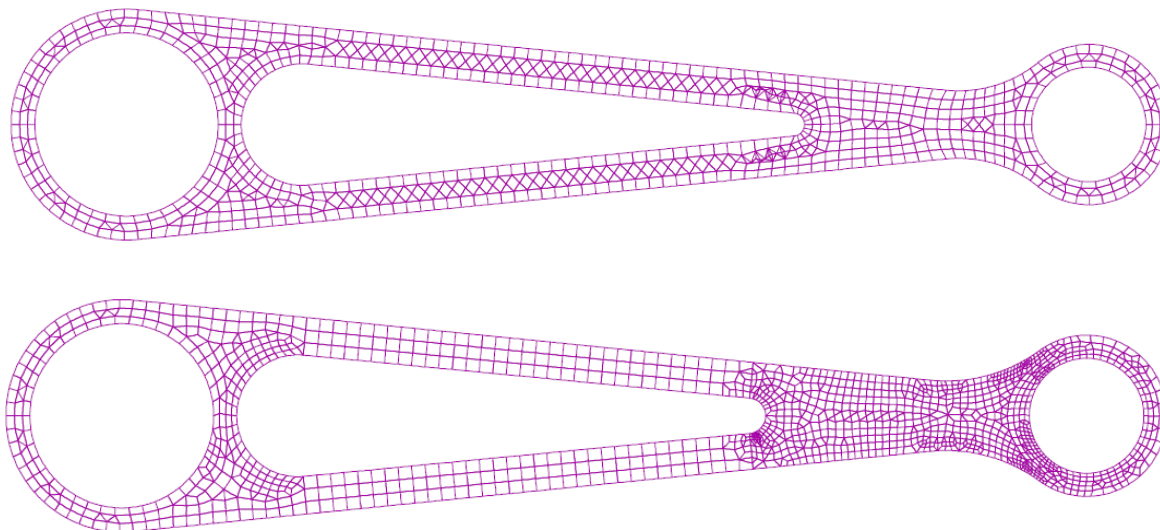
- Necessary to have an initial design of the component
- Parametric model
- Shape variables: Geometrical parameters of flexible body shape



# Shape optimization

- The finite element mesh moves according to shape modifications.
  - It leads to mesh distortion. Major Problem!
  - The quality of the mesh decreases and the solution accuracy of the FEA decreases after the first iteration.

Re-meshing techniques exist to avoid this problem.

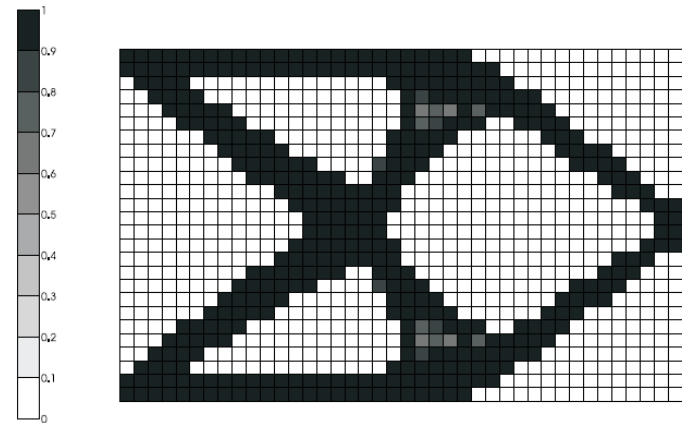
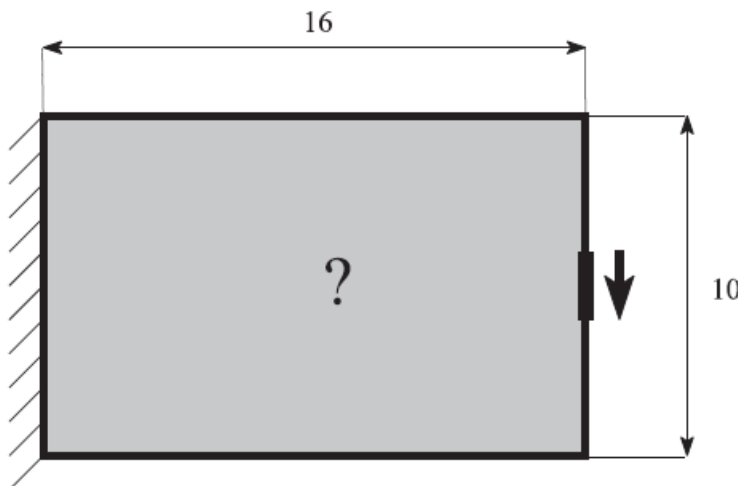


Re-meshing  
with error  
control  
strategy



# Topology optimization

- Can be seen as an optimal material distribution within a design domain
- No initial knowledge on the component
  - Only have to define:
    - The design domain
    - The loading
    - The boundary conditions
    - A volume constraint
- The optimization process gives the best design for these information.

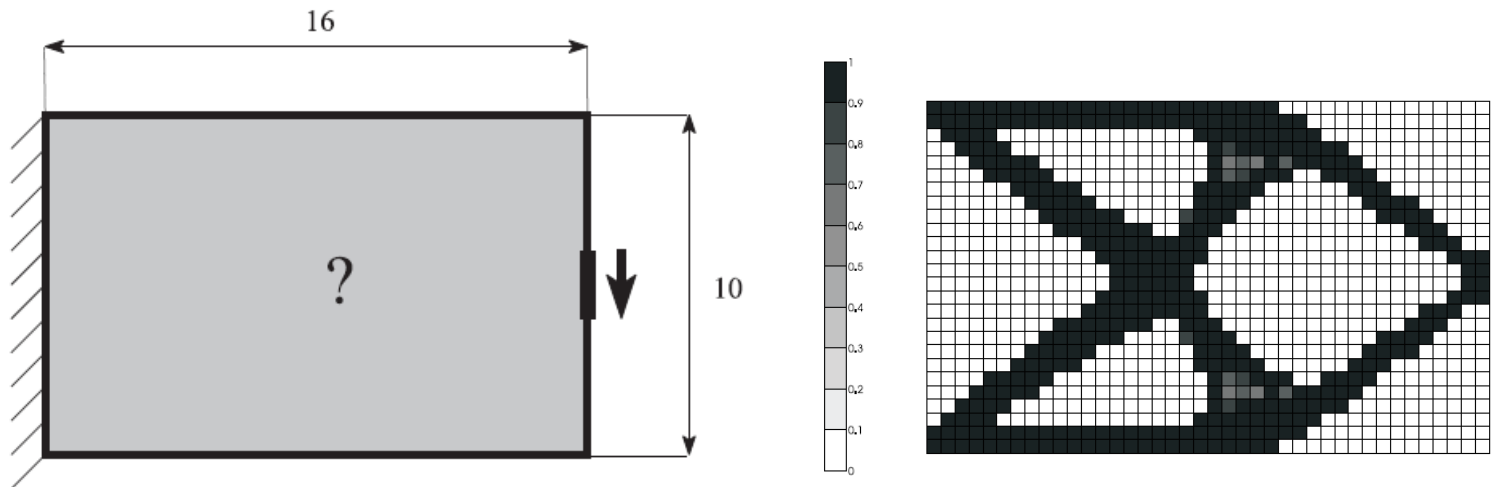


# Topology optimization

- The design variables are the density of each finite element.
  - ➔ Large number of variables – local optimum
- Feasibility of manufacturing:
  - Difficulties to determine structural boundary shape from the topology optimization results.

But...

- Fixed mesh grid





# Goals of this work

- The Level Set Description of the geometry leads to an intermediate type of optimization between the shape optimization and the topology optimization.
  - Fixed mesh grid: No mesh distortion
  - The geometry is based on CAD entities: can easily be manufactured.
  - Remove, separate, merge entities: Modification of the topology

Remark: It is not a “full” topology optimization because the level set description does not allow the creation of new holes, they must be introduced a priori.

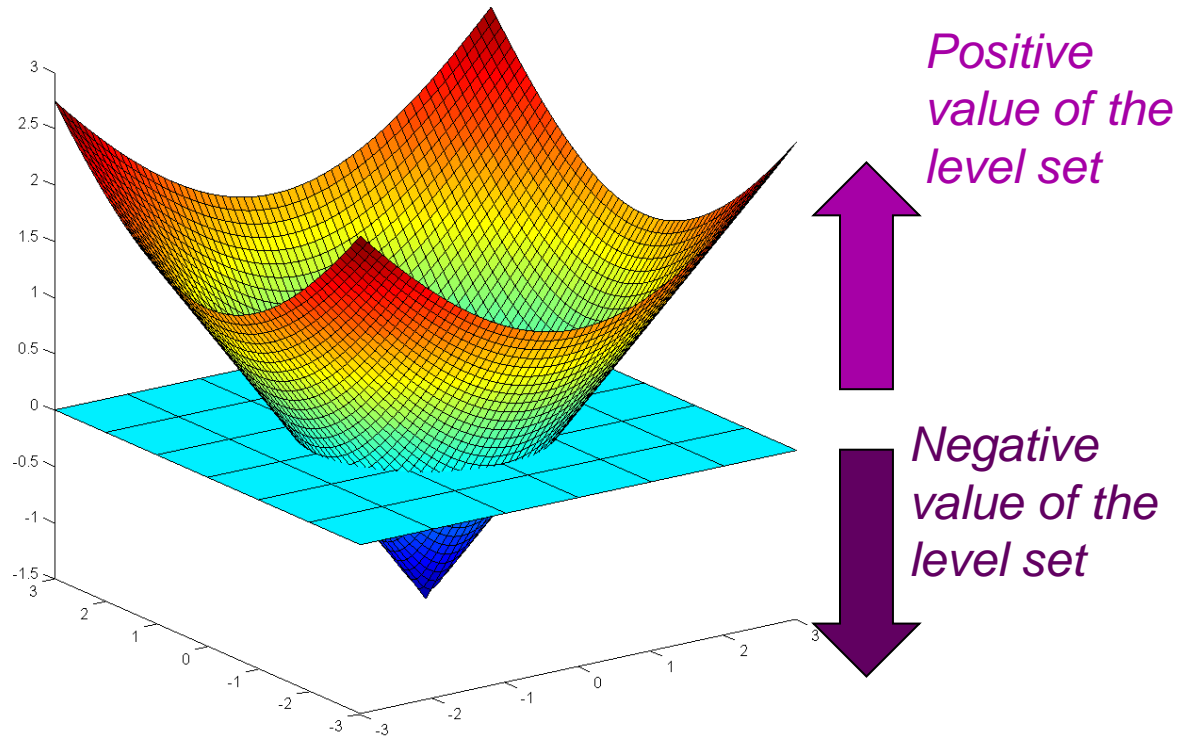
Topology optimization can be realized with a level set approach, see G. Allaire.

# *The method*



# The method: Square plate with a hole

- Mesh definition (fixed during all the process) + Level Set definition:  
Mesh:  $6 \times 6$  elements  
Level Set: a cone
- Any element is removed to create the hole but the properties of elements are modified: the density and the Young modulus.



# The method: Square plate with a hole

- For each node: Computation of the level set value.
- Different possibilities can happen for each element:

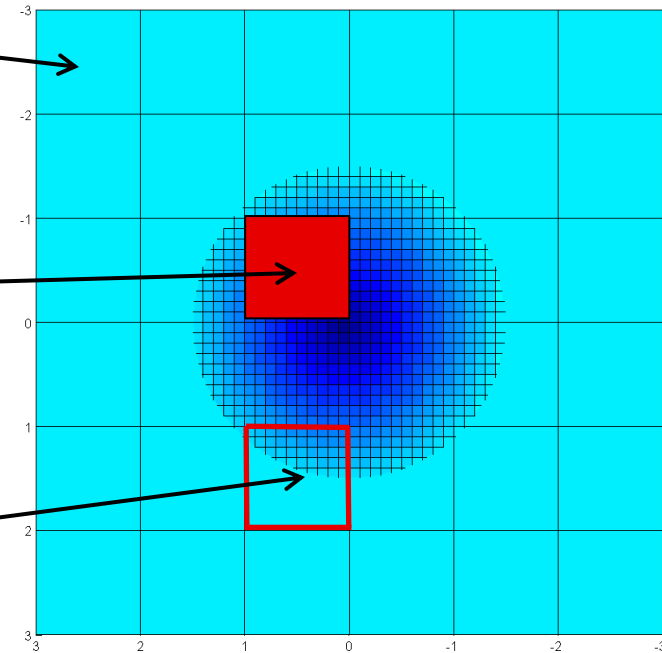
- 4 positive nodal values: full material

$$\rho = \rho_0 \text{ and } E = E_0$$

- 4 negative nodal values: void

$$\rho = 10^{-3} \rho_0 \text{ and } E = 10^{-9} E_0$$

- Positive and negative nodal values  
= boundary element



# The method: Square plate with a hole

- For the boundary elements → SIMP law

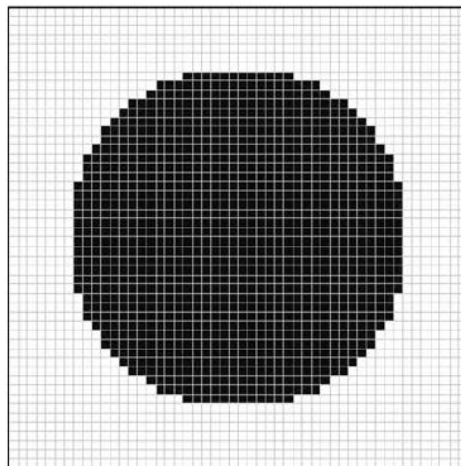
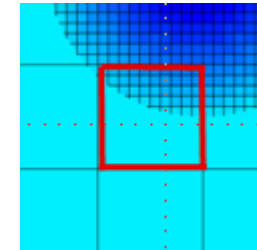
- Introduction of a pseudo-density

$$\mu = \frac{\text{Volume of material}}{\text{Volume of the element}}$$

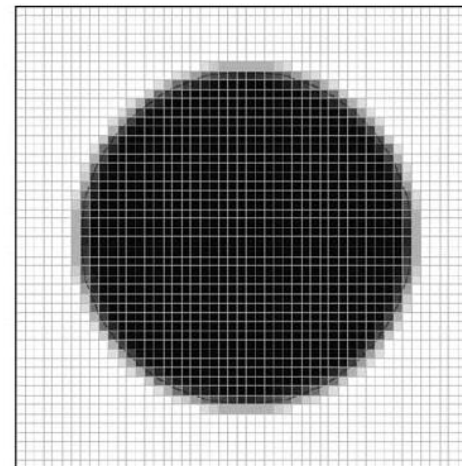
- SIMP law

$$\rho = \mu \rho_0 \text{ and } E = \mu^3 E_0$$

- Consequence:



(a)



(b)

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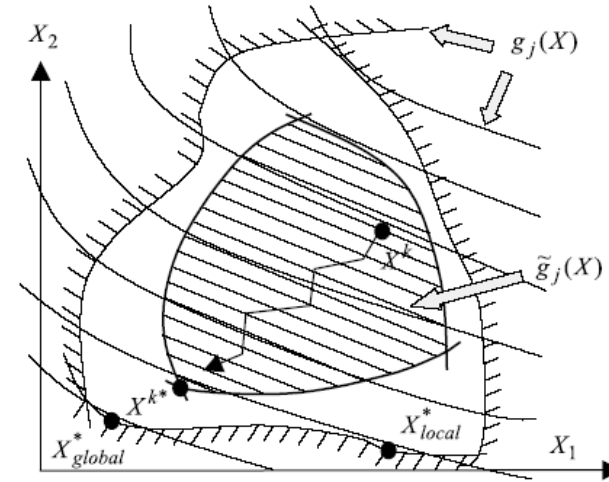
# *Formulations Of Flexible Multibody Systems Optimization Problem*



# General form of the optimization problem

- Design problem is cast into a mathematical programming problem

$$\min_{\mathbf{x}} g_0(\mathbf{x})$$
$$s.t. \begin{cases} g_j(\mathbf{x}) \leq \bar{g}_j, & j = 1, \dots, m \\ \underline{x}_i \leq x_i \leq \bar{x}_i, & i = 1, \dots, n \end{cases}$$



- Provides a general and robust framework to the solution procedure
- Efficient solver :
  - Sequential Convex Programming (Gradient based algorithm)
    - GCM (Bruyneel et al. 2002)

# Sensitivity analysis

- Gradient-based optimization methods require the first order derivatives of the responses

- Finite differences 
$$\frac{\partial f}{\partial x} \approx \frac{f(x + \delta x) - f(x)}{\delta x}$$

Perturbation of design variable

→ Additional call to MBS code

- Semi-analytical approach (Not yet developed)

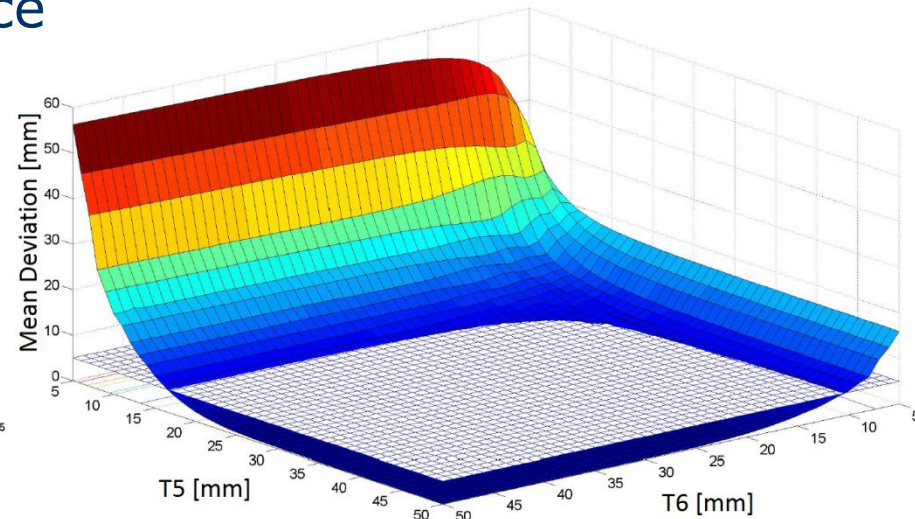
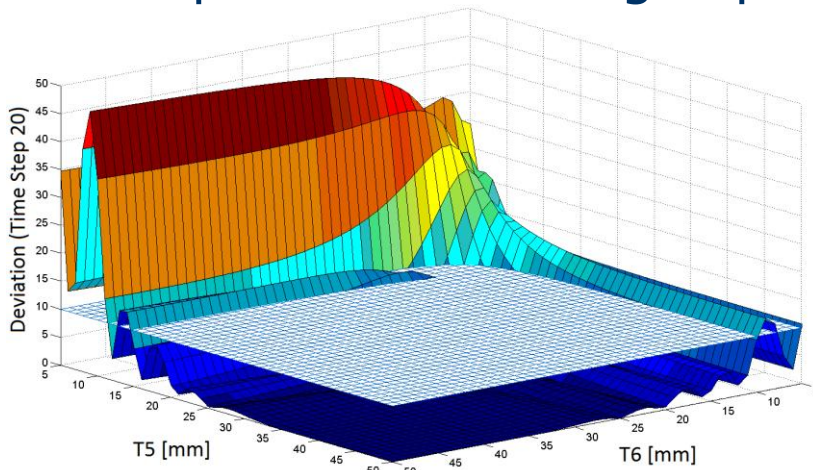
$$\frac{\partial \mathbf{r}}{\partial x} \approx \frac{\mathbf{r}(x + \delta x) - \mathbf{r}(x)}{\delta x} \quad \frac{\partial \Phi}{\partial x} \approx \frac{\Phi(x + \delta x) - \Phi(x)}{\delta x}$$





# The formulation

- The formulation is a key point for this type of problems:  
Very complex nonlinear behavior
- Impact on the design space



- Extremely important for gradient based algorithm
- Genetic algorithm
  - Do not necessary give better results
  - Computation time much more important

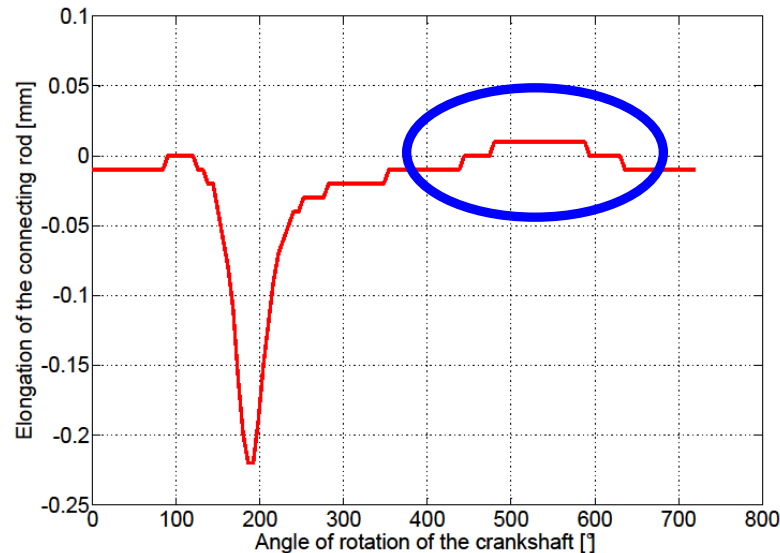
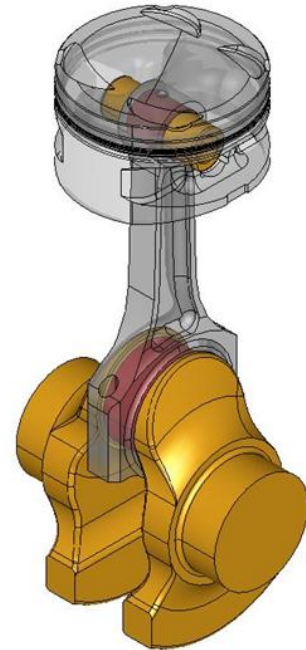


# *Numerical Applications*



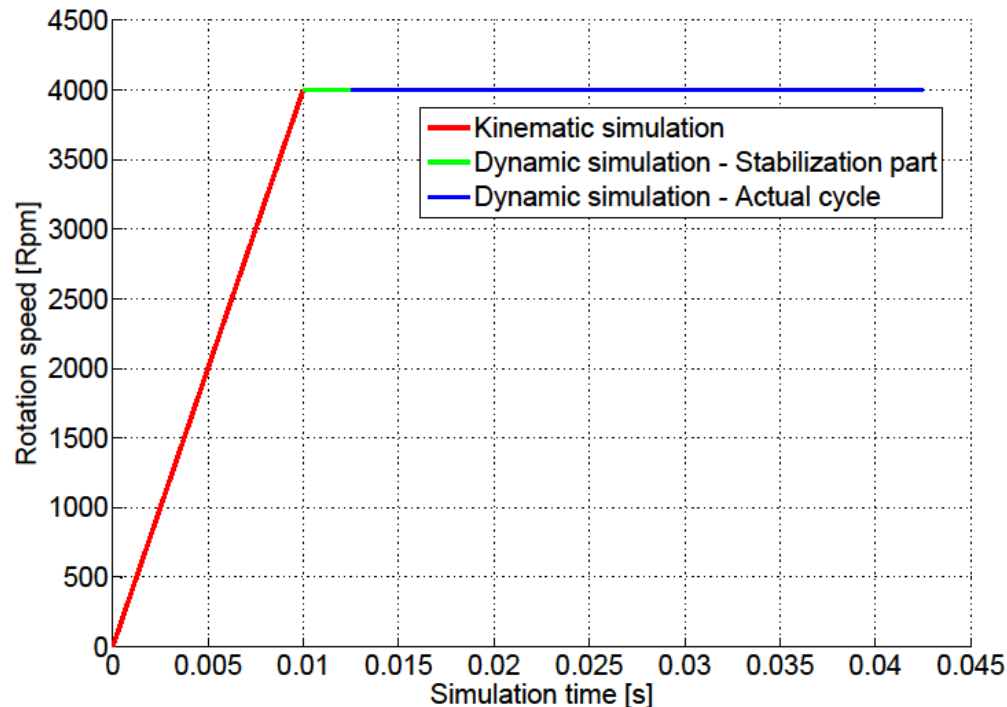
# Connecting rod optimization

- The link between the piston and the crankshaft in a combustion engine.
- During the exhaust phase, the connecting rod elongates which can destroy the engine.  
→ Collision between the piston and the valves.
- Minimization of the elongation



# Modeling of the connecting rod

- Simulation of a single complete cycle as the behavior is cyclic (720°)
- Rotation speed 4000 Rpm
- Gas pressure taken into account.



# Local formulation

$$\min_{\mathbf{x}} m(\mathbf{x})$$

$$s.t. \quad k(\Delta l(\mathbf{x}, t_i) \leq \Delta l_{max})$$

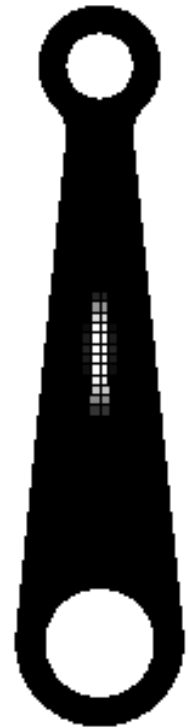
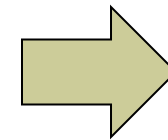
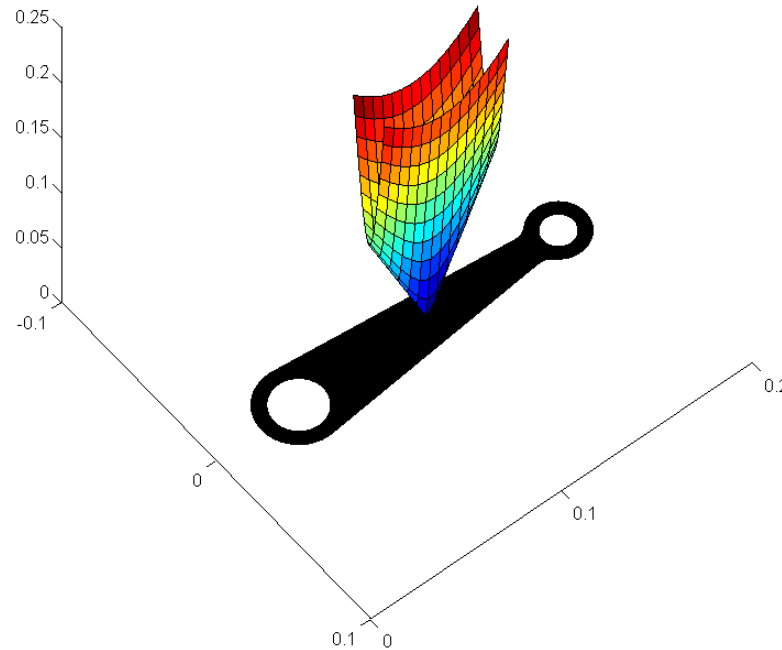
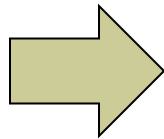
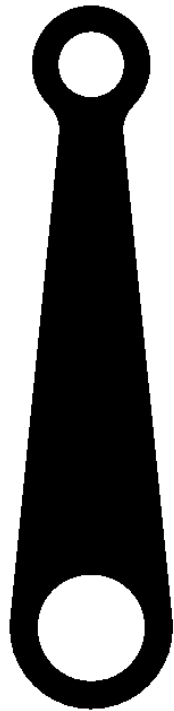
with  $i = 1, \dots, \text{nbr time step}$

- The constraint on the elongation  $\Delta l(\mathbf{x}, t_i)$  is considered at each time step.

# First application – 1 level set

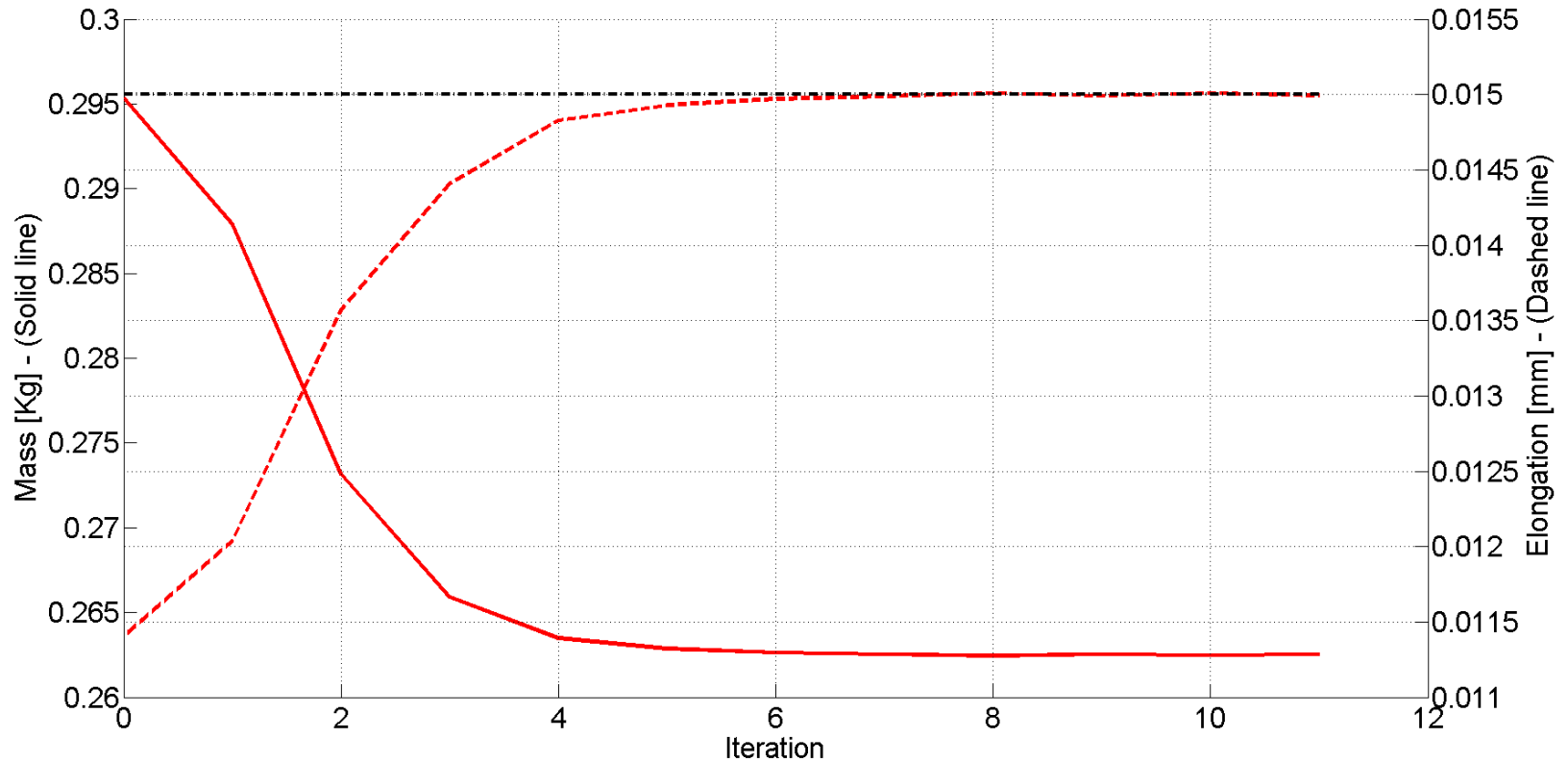
- The level set is defined in order to have an ellipse as interface.
- 3 different design variables :a, b, d. Here only c is chosen.

$$\Phi(x, y) = \frac{(x - c_x)^2}{a^2} + \frac{(y - c_y)^2}{b^2} - d = 0$$



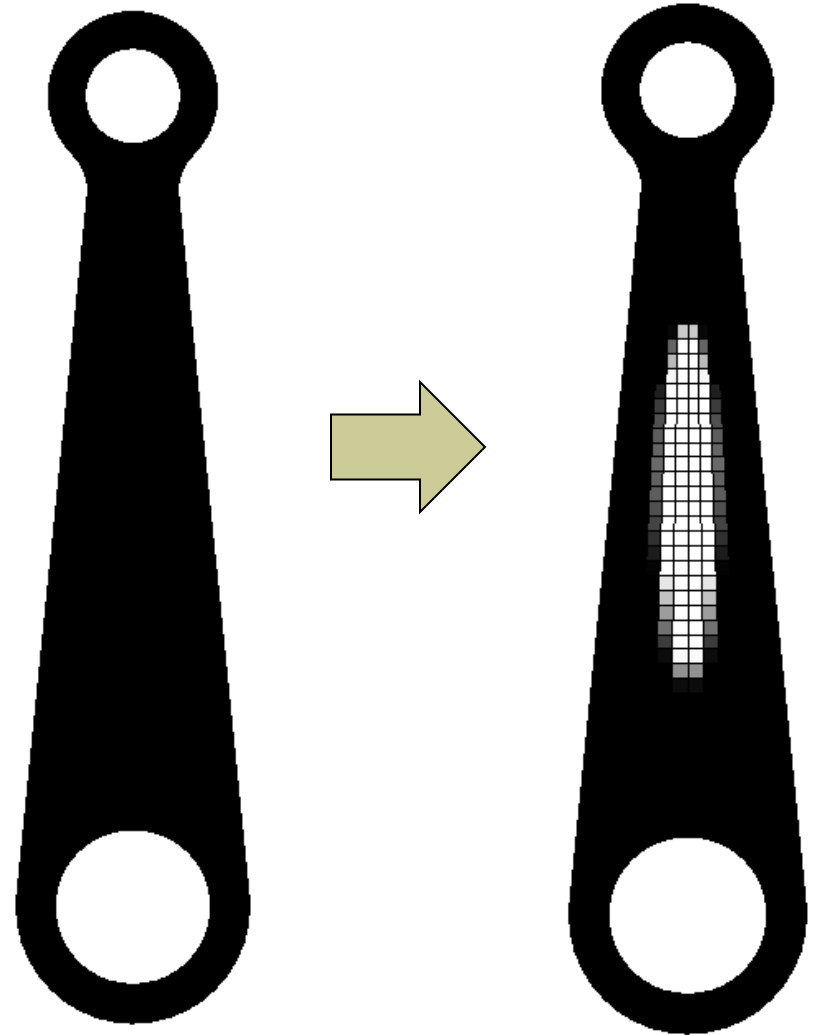
# Results

- Convergence obtained after 12 iterations
- Monotonous behavior of the optimization process



# Results – Optimal design

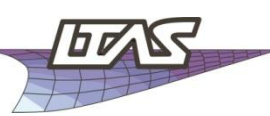
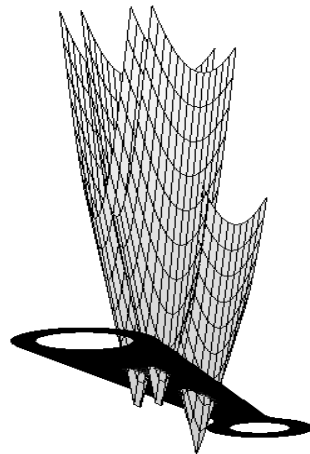
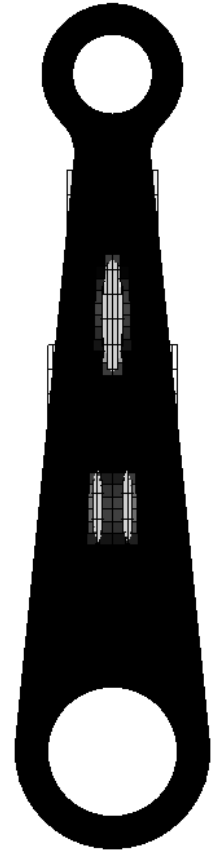
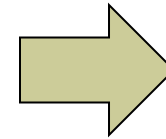
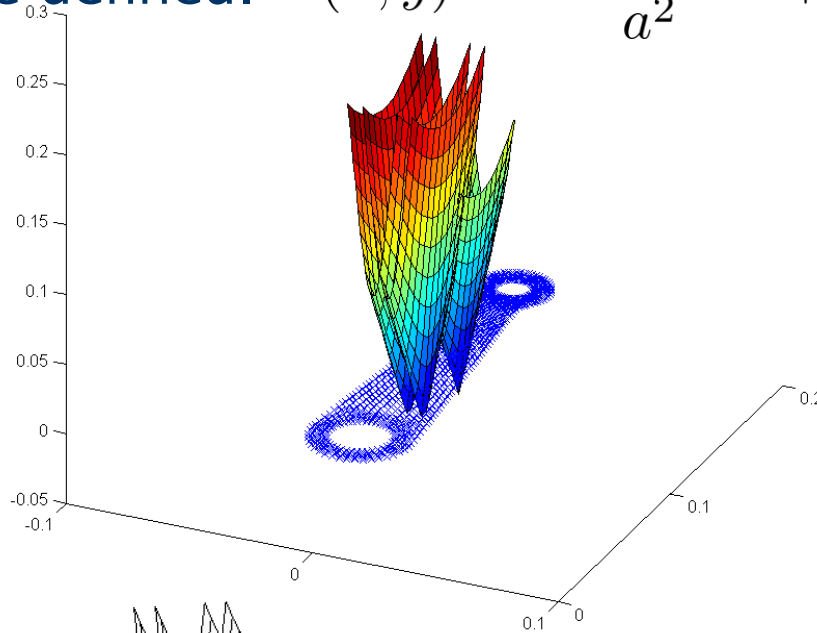
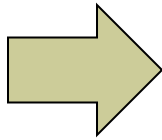
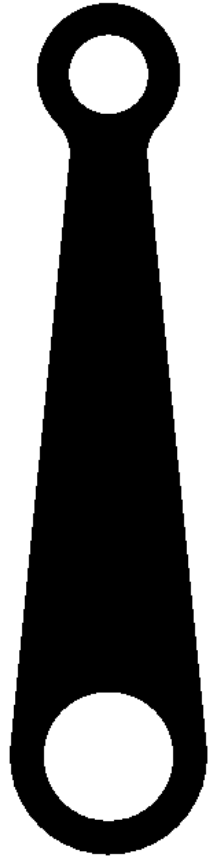
- Even if the boundary of the hole is not clear on the mesh, the boundary is defined by a CAD entity and the connecting rod can then be manufactured without any post processing.





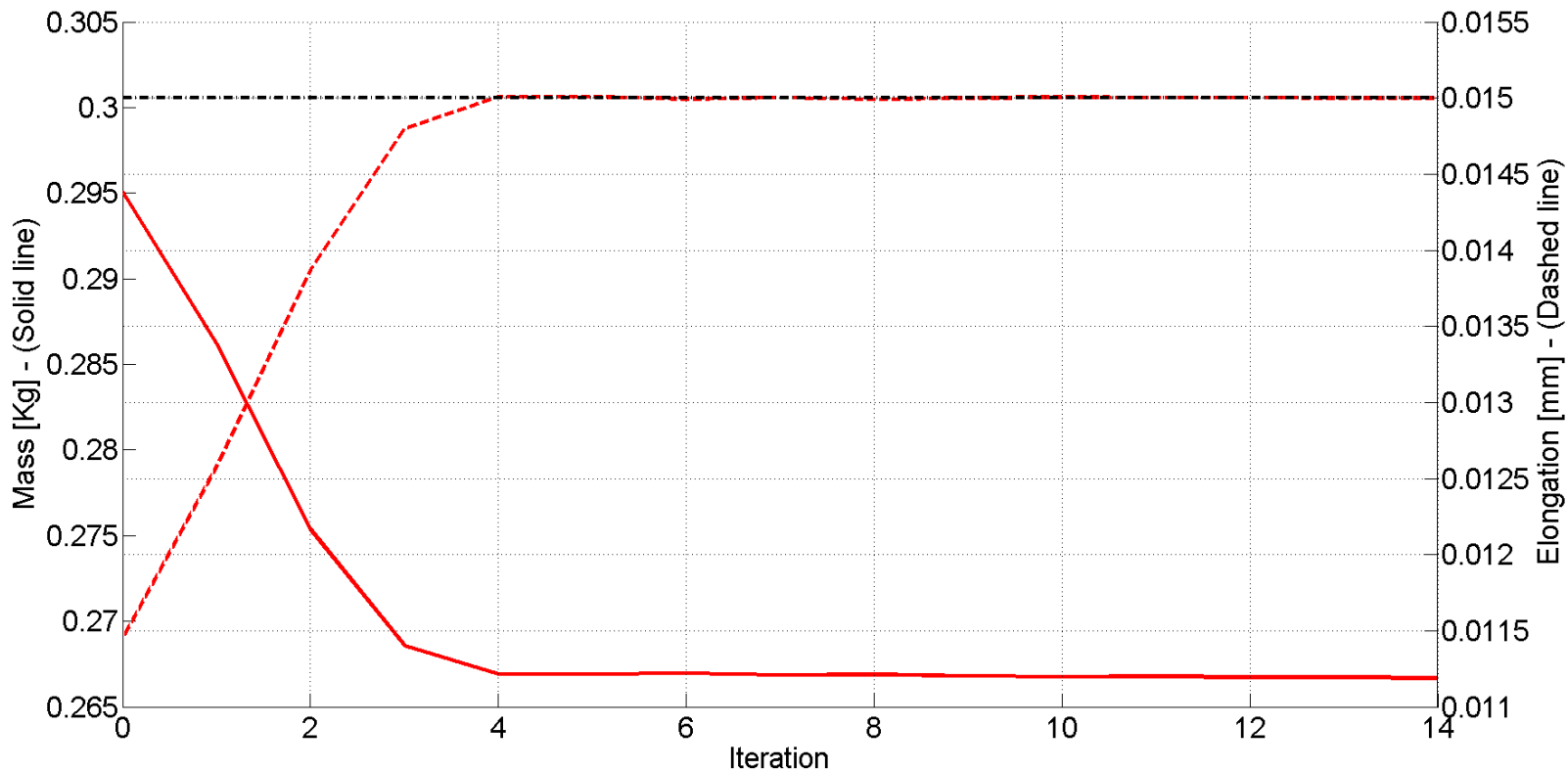
# Second application – 3 level sets

- 3 ellipses are defined.  $\Phi(x, y) = \frac{(x - c_x)^2}{a^2} + \frac{(y - c_y)^2}{b^2} - c = 0$



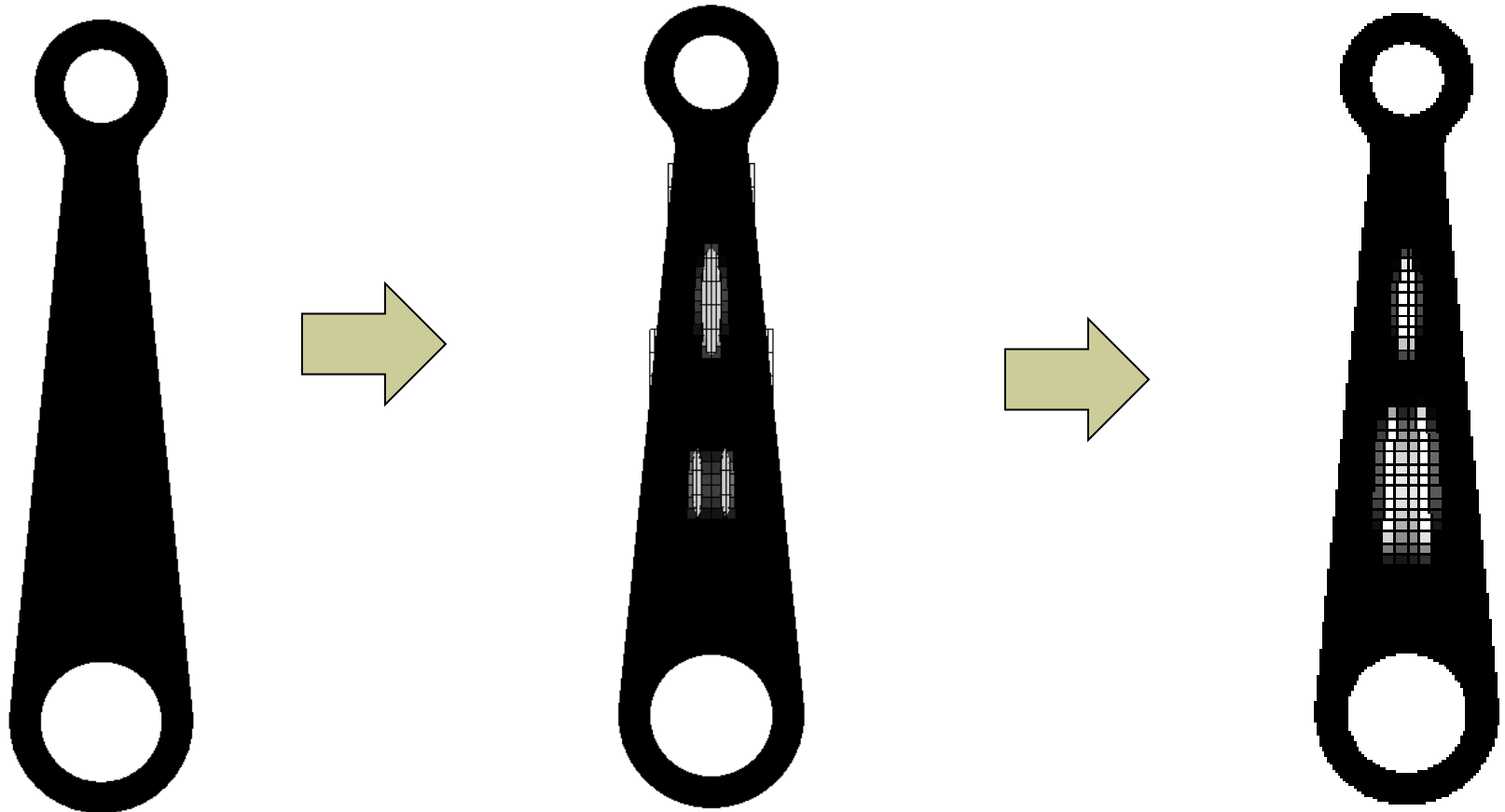
# Results

- Convergence obtained after 15 iterations
- Monotonous behavior of the optimization process
- Even better than the simpler case



# Results – Optimal design

## ■ Modification of the topology

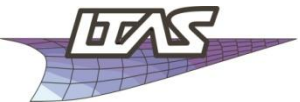


# *Conclusions and Perspectives*



# Conclusions

- Optimization of flexible components carried out in the framework of flexible dynamic multibody systems simulation
- Type of optimization between shape optimization and topology optimization
- Combine the advantages of both methods and try to avoid the drawbacks at best:
  - No mesh problem
  - Possibility of changing the topology but must be introduced before the optimization. Not a real topology optimization!
  - The geometry is expressed by CAD entities
    - ➔ Can be directly manufactured.



- Semi-analytical derivatives

$$\delta u_m = \frac{1}{A_m} \int_C \mathbf{V}^t \mathbf{n} d\Gamma$$

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2005

Need to establish the relation between the velocity field and the design variables.

- Formulation based on the dissipated power
  - ➔ Extension of the classical compliance formulation



*Thank You Very Much  
For Your Attention*



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